

# SATURN VUE 2002-03

## FUEL TANK Cont'd

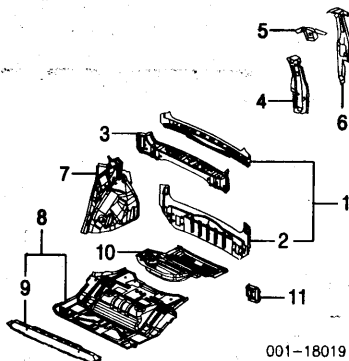
|                                          |              |        |        |
|------------------------------------------|--------------|--------|--------|
| 2 Pipe, Filler                           | 22675773     | 112.38 |        |
| 3 Hose, Vent                             | 22698340     | 16.97  |        |
| 4 Hose, Filler                           | 22698339     | 27.97  |        |
| 5 Tank, Fuel                             | 22692449     | 329.95 | m 2.6  |
| 6 Shield, Fuel Tank                      | 22698527     | 49.95  |        |
| 7 Strap, Fuel Tank                       | R/L 21991065 | 20.95  |        |
| 8 Pump, Fuel                             |              |        |        |
| 9 Primary                                | 22704023     | 249.97 | m #2.4 |
| 10 Secondary                             | 22704024     | 149.97 | m #2.4 |
| #Included in R&R Fuel Tank, R&R Both 2.6 |              |        |        |
| 11 Sensor, Fuel Level                    |              |        |        |
| 10 Primary                               | 22704025     | 69.97  | m #2.3 |
| 11 Secondary                             | 22704026     | 69.97  | m #2.3 |
| #R&R Complete, Included in R&R Fuel Tank |              |        |        |
| 12 Retainer, Fuel Pump (2)               | 25691383     | 17.67  |        |

## REAR BODY

Use Procedure Explanations 26 and 28 with the following text.

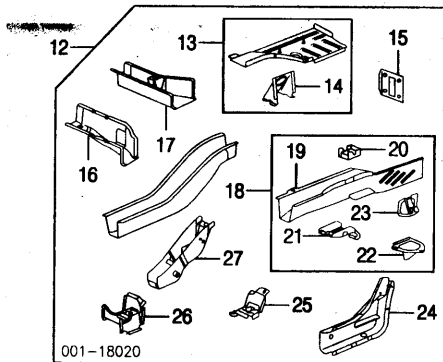
## SHEET METAL

|                                     |        |
|-------------------------------------|--------|
| Refinish Rear Body Panel Assy       | 1.5    |
| Add for Inside                      | .8     |
| Refinish Rear Fascia Support        | 1.5    |
| Refinish Inr Body Lock Pillar Panel | R/L .5 |
| Refinish Outer Rear Body Panel      | R/L .8 |
| Refinish Spare Wheel Well Panel     | 1.5    |



001-18019

|                                          |                 |      |        |
|------------------------------------------|-----------------|------|--------|
| 1 Panel Assy, Rear Body                  | 22669845        | #7.5 | 195.00 |
| 2 Support, Rear Bumper                   | 22669882        | #8.5 | 79.95  |
| #Included w/Rear Body Panel Assy         |                 |      |        |
| #Deduct 1.1 w/Each Quarter Panel Removed |                 |      |        |
| 3 Bar, Floor Cross                       | 22670192        |      | 179.95 |
| 4 Panel, Inr Body Lock Pillar            | R/L 22669859-60 | 2.0  | 119.95 |
| 5 Panel, Inner Rear Body                 | R/L 22669849-50 |      | 109.95 |
| 6 Panel, Outer Rear Body                 | R/L 22671034-5  | 2.5  | 102.95 |
| 7 Panel, Inner Wheelse                   | R/L 22670191-0  | 3.0  | 245.00 |
| 8 Panel Assy, Rear Floor                 | 22669807        |      | 525.00 |
| 9 Bar, Cross                             | 22670193        |      | 59.95  |
| #Included w/Rear Floor Panel Assy        |                 |      |        |
| 10 Panel, Spare Wheel Well               | 22669806        | 8.5  | 345.00 |
| 11 Extension, Lower Rail                 | R/L 22669813-2  | 1.5  | 39.95  |



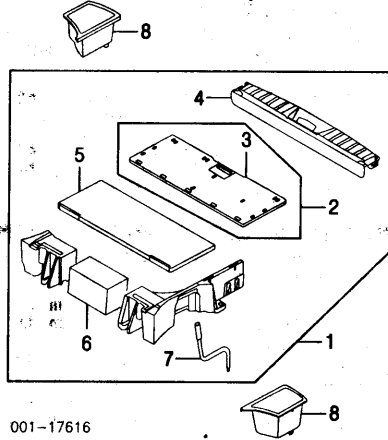
001-18020

|                                              |                |        |        |
|----------------------------------------------|----------------|--------|--------|
| 12 Rail Assy, Rear Support                   | R 22694999     | s #9.5 | 750.00 |
|                                              | L 22695000     | s #9.5 | 750.00 |
| #w/Spare Wheel Well Panel Removed Deduct 1.0 |                |        |        |
| 13 Extension Assy, Side Rail                 | R/L 22695001-2 | 3.5    | 249.95 |
| 14 Bracket, Rear Shock                       | R/L 22669808-9 |        | 149.95 |
| (a) Included w/Side Rail Extension Assy      |                |        |        |
| 15 Plate, Anchor                             | R 22669810     | 1.5    | 29.95  |
|                                              | L 22669867     | 1.5    | 29.95  |
| 16 Bar, Floor Panel No. 4                    | R/L 22669833-4 | 4.5    | 189.95 |
| 17 Bar, Floor Panel No. 5                    | R/L 22669804-5 | 4.5    | 189.95 |
| 18 Rail Assy, Rear                           | R/L 22669831-0 | s #4.5 | 239.95 |
| 19 Rail, Rear                                | R 22669829     | s #5.5 | 239.95 |
|                                              | L 22669832     | s #5.5 | 139.95 |
| #w/Spare Wheel Well Panel Removed Deduct 1.0 |                |        |        |
| 20 Nut, Susp Support                         | R/L 11518529   |        | 4.95   |

|                                       |                     |        |
|---------------------------------------|---------------------|--------|
| 21 Support, Rear                      | (a) R/L 22669817-8  | 109.95 |
| 22 Seat, Rear Spring                  | (a) R/L 22669819-20 | 59.95  |
| 23 Bracket, Rear Spring               | (a) R 22669816      | 59.95  |
|                                       | L N.A.              | 0.00   |
| (a) Included w/Rear Rail Assy         |                     |        |
| 24 Extension, Inner                   | R 22669827          | 39.82  |
|                                       | L 22669828          | 54.95  |
| 25 Reinf Assy, Rear Panel             | R/L 22669823-4      | 75.95  |
| 26 Reinf, Front Panel                 | R/L 22669825-6      | 79.95  |
| 27 Support, Rear Susp                 | R/L 22675842-3      | 109.95 |
| (f) Included w/Rear Support Rail Assy |                     |        |

## INTERIOR TRIM

|                                 |   |
|---------------------------------|---|
| R&I Rear Compartment Panel Assy | 4 |
|---------------------------------|---|



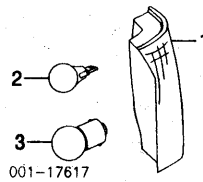
001-17616

|                                            |                |    |         |
|--------------------------------------------|----------------|----|---------|
| 1 Panel Assy, Rear Comp                    |                |    |         |
| Gray                                       | 02 22693191    | .4 | d495.00 |
|                                            | 03 22698959    | .4 | 495.00  |
| Neutral                                    | 02 22693192    | .4 | 495.00  |
|                                            | 03 22698960    | .4 | 495.00  |
| 2 Panel Assy, Load Floor                   |                |    |         |
| Gray                                       | 22688741       | 2  | 275.00  |
| Neutral                                    | 22688742       | 2  | 275.00  |
| 3 Latch, Load Floor                        | (a)            |    |         |
| Gray                                       | 22686106       |    | 21.95   |
| Neutral                                    | 22686105       |    | 21.95   |
| (a) Included w/Load Floor Panel Assy       |                |    |         |
| 4 Extension, Load Floor                    |                |    |         |
| Gray                                       | 22698956       | .5 | 129.95  |
| Neutral                                    | 22698957       | .5 | 129.95  |
| 5 Panel, Rear Closeout                     |                |    |         |
| Gray                                       | 22693194       | .1 | 189.97  |
| Neutral                                    | 22693195       | .1 | 189.97  |
| 6 Support, Floor Panel                     | 22691372       |    | 19.95   |
| 7 Extension, Bolt                          | 22670687       |    | 19.43   |
| (f) Included w/Rear Compartment Panel Assy |                |    |         |
| 8 Tray, Storage                            |                |    |         |
| Gray                                       | R/L 22685048-9 |    | 24.95   |
| Neutral                                    | R/L 22685050-1 |    | 24.95   |

## REAR LAMPS

### COMBINATION LAMP

|                      |     |   |
|----------------------|-----|---|
| R&I Combination Lamp | R/L | 2 |
|----------------------|-----|---|



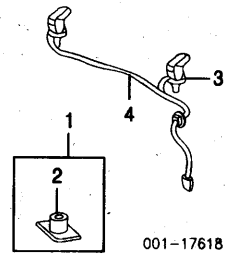
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|                            |                   |    |        |
|----------------------------|-------------------|----|--------|
| 1 Lamp, Combination        | 02 R/L 22686664-5 | #2 | 124.95 |
|                            | 03 R/L 22692371-2 | #2 | 109.95 |
| 2 Bulb, Stop & Signal Lamp | R/L 9441839       | #2 | 2.60   |
| 3 Bulb, Back-Up Lamp       | R/L 9442003       | #2 | 1.61   |
| #R&R One Side Complete     |                   |    |        |

### LICENSE LAMP

Illustration Located in Next Column

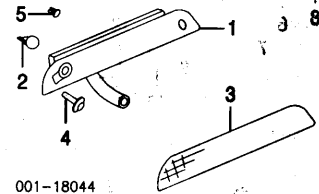
|                                                            |              |    |       |
|------------------------------------------------------------|--------------|----|-------|
| 1 Bezel Assy, License Lamp                                 | R/L 22660993 | #1 | 59.95 |
| 2 Lamp, License                                            | R/L 21111863 | #1 | 23.95 |
| (f) Included w/License Lamp Bezel Assy                     |              |    |       |
| 3 Bulb, License Lamp                                       | R/L 9425542  | #1 | 1.60  |
| #R&R One Side Complete, Included in R&R License Lamp Cover |              |    |       |
| 4 Harness, Lamp                                            | 22688811     |    | 32.95 |



001-17618

## HIGH MOUNT STOP LAMP

|                           |    |
|---------------------------|----|
| R&I Stop Lamp             | #2 |
| #Included in R&R Liftgate |    |



001-18044

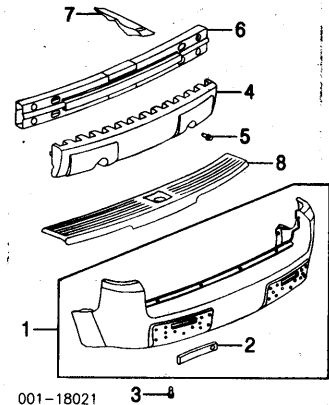
|                                         |              |    |       |
|-----------------------------------------|--------------|----|-------|
| 1 Lamp, Stop Lamp                       | 22689304     | #2 | 49.95 |
| 2 Bulb, Stop Lamp                       | 9442399      | #2 | 2.68  |
| 3 Gasket, Lamp                          | 22685053     | #2 | 24.95 |
| #R&R Complete, Included in R&R Liftgate |              |    |       |
| 4 Bolt, Lamp Mtg                        | R/L 21111249 |    | .43   |
| 5 Nut, Retaining                        | R/L 20350354 |    | .01   |

## REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

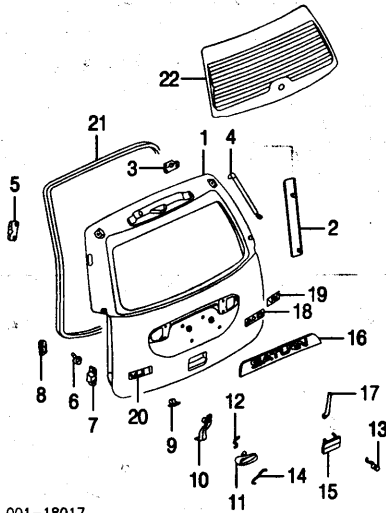
|                                                         |      |
|---------------------------------------------------------|------|
| Refinish Impact Bar                                     | 1.0  |
| R&I Bumper Cover Assy                                   | #9   |
| #Includes R&R Wheelhouse Liners                         |      |
| R&I Bumper Assy                                         | #1.3 |
| #Includes R&I Bumper Cover Assy & R&R Wheelhouse Liners |      |
| O/H Bumper Assy (Includes R&I)                          | #1.7 |
| #Includes R&R Wheelhouse Liners                         |      |

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



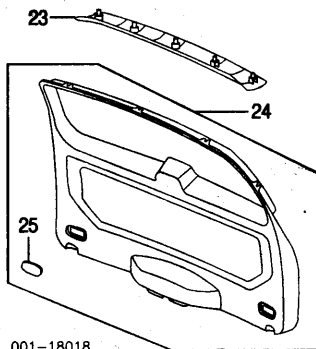
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|                                                            |                |      |        |
|------------------------------------------------------------|----------------|------|--------|
| 1 Cover Assy, Bumper                                       | 22697388       | #1.2 | 245.00 |
| #Includes R&R Wheelhouse Liners                            |                |      |        |
| 2 Reflector, Cover                                         | R/L 16517435   | #1   | 3.45   |
| #Included w/Bumper Cover Assy                              |                |      |        |
| #w/Bumper Cover Assy Removed, Included in R&R Bumper Cover |                |      |        |
| 3 Retainer, Cover (10)                                     | 21030249       |      | .50    |
| 4 Absorber, Impact                                         | 22685021       | 1.5  | 79.95  |
| 5 Retainer, Absorber                                       | R/L 21077131   |      | .60    |
| 6 Bar, Impact                                              | 22689646       | 1.7  | 174.95 |
| 7 Bracket, Bumper                                          | R/L 22686668-9 | #5   | 14.95  |
| #w/Bumper Assy Removed, Not Included in O/H                |                |      |        |
| 8 Pad, Bumper Step                                         | 22687596       |      | 31.00  |



001-18017

|                                              |             |      |        |
|----------------------------------------------|-------------|------|--------|
| 9 Striker, Liftgate                          | 12451555    | 2    | 8.95   |
| 10 Lever, Outside Handle                     | 22670618    |      | 15.95  |
| 11 Latch, Liftgate                           | 22695987    | #3   | 44.95  |
| 12 Rod, Locking                              | 22676286    |      | 2.25   |
| 13 Cylinder, Lock (Uncoded)                  | 22687870    | #2   | 24.95  |
| 14 Rod, Lock Cylinder                        | 02 22670614 |      | 2.25   |
|                                              | 03 22703187 |      | 2.25   |
| 15 Handle, Outside                           | 02 22670619 | #3   | 23.95  |
|                                              | 03 22703685 |      | 23.95  |
| 16 Cover, License Lamp                       | 22632791    | #3   | 34.50  |
| #w/Lower Garnish Moulding Assy Removed       |             |      |        |
| 17 Rod, Handle                               | 22670612    |      | 2.25   |
| 18 Nameplate (Adhesive)                      |             |      |        |
| 19 "AVD"                                     | 22697601    | 2    | 15.95  |
| 20 "V6"                                      | 22697600    | 2    | 10.50  |
| 21 "VUE"                                     | 22697602    | 2    | 17.95  |
| 22 W/Strip, Liftgate                         | 22695883    | 3    | 59.95  |
| Glass, Liftgate                              |             |      |        |
| Saturn (Privacy)                             | 02 22667833 | #2.0 | 340.00 |
|                                              | 03 22702714 | #2.0 | 340.00 |
| NAGS (Gray Privacy)                          | DB10151YPY  | #2.0 | 921.40 |
| #Includes Clean Up Old Adhesive as Necessary |             |      |        |



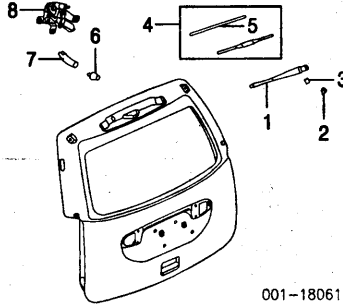
001-18018

|                                           |              |    |        |
|-------------------------------------------|--------------|----|--------|
| 23 Moulding, Upper Garnish                | 02 22692971  | .1 | 24.95  |
|                                           | 03 22698444  | .1 | 24.95  |
| 24 Moulding Assy, Lower Garnish           |              |    |        |
| Gray                                      | 02 22690993  | #2 | d59.50 |
|                                           | 03 22698785  | #2 | 59.50  |
| Neutral                                   | 02 22690994  | #2 | 59.50  |
|                                           | 03 22698786  | #2 | 59.50  |
| #Included in R&R Liftgate Glass           |              |    |        |
| 25 Lamp, Liftgate Courtesy                | R/L 90508661 | #3 | 5.09   |
| #Included w/Lower Garnish Moulding Assy   |              |    |        |
| #Includes R&I Lower Garnish Moulding Assy |              |    |        |

### WIPER SYSTEM

Illustration Located in Next Column

|                                 |             |    |       |
|---------------------------------|-------------|----|-------|
| 1 Arm, Wiper                    | 22691686    | #2 | 22.95 |
| #Included in R&R Liftgate Glass |             |    |       |
| 2 Nut, Wiper Arm                | 20604449    |    | .45   |
| 3 Cover, Wiper Nut              | 02 22665008 |    | 3.95  |
|                                 | 03 22700427 |    | 3.95  |
| 4 Blade Assy, Wiper             | 22665007    | #1 | 8.50  |
| #Included in R&R Wiper Arm      |             |    |       |
| 5 Insert, Wiper                 | 22665009    | .1 | 8.25  |
| #Included w/Wiper Blade Assy    |             |    |       |



001-18061

|                                                                        |             |    |        |
|------------------------------------------------------------------------|-------------|----|--------|
| 6 Nozzle, Washer                                                       | 22694928    | #2 | 4.95   |
| #Included in R&R High Mount Stop Lamp                                  |             |    |        |
| 7 Hose, Nozzle                                                         | 22625050    |    | 5.25   |
| 8 Motor, Wiper                                                         | 02 22663161 | #2 | 129.97 |
|                                                                        | 03 22695045 | #2 | 129.97 |
| #w/Lower Garnish Moulding Assy Removed, Included in R&R Liftgate Glass |             |    |        |

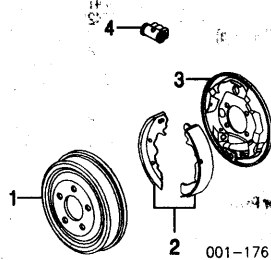
### REAR SUSPENSION

Use Procedure Explanation 23 with the following text.

|                                  |      |     |
|----------------------------------|------|-----|
| R&I Suspension/Rear Support Assy | m    | 3.2 |
| R&I Suspension (One Side)        | R/Lm | 1.8 |
| O/H Suspension (Includes R&I)    |      |     |
| One Side                         | R/Lm | 3.4 |
| Both Sides                       |      | 6.0 |
| Adjust Four Wheel Alignment      | m    | 2.0 |
| Adjust Rear Wheel Alignment      | m    | 1.0 |
| Bleed Brake System               |      |     |
| w/ABS                            | m    | .5  |
| w/o ABS                          | m    | .3  |

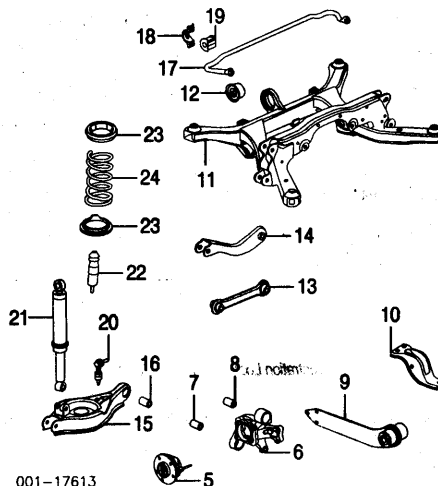
NOTE 1: R&I/R&R Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



001-17612

|                                               |                |   |      |       |
|-----------------------------------------------|----------------|---|------|-------|
| 1 Drum, Brake                                 | R/L 10306594   | m | #3   | 99.97 |
| #R&R Both .5                                  |                |   |      |       |
| 2 Shoe Set, Brake                             | 21990465       | m | #1.4 | 49.97 |
| #Includes R&R Brake Drums                     |                |   |      |       |
| 3 Plate, Backing                              | R/L 22676069-8 | m | #1.3 | 44.97 |
| #Includes R&R Brake Drum & Wheel Cylinder     |                |   |      |       |
| 4 Cylinder, Wheel                             | R/L 22677636   | m | #6   | 33.76 |
| #Includes R&R Brake Drum, Not Included in O/H |                |   |      |       |



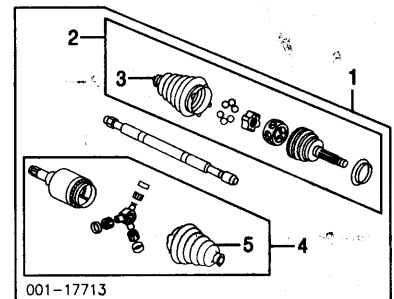
001-17613

|                          |              |   |    |        |
|--------------------------|--------------|---|----|--------|
| 5 Hub, Rear Wheel        |              |   |    |        |
| w/ABS                    | R/L 22703043 | m | #7 | 109.95 |
| w/o ABS                  | R/L 21990451 | m | #7 | 89.95  |
| #Includes R&R Brake Drum |              |   |    |        |

|                                                                          |                 |   |      |        |
|--------------------------------------------------------------------------|-----------------|---|------|--------|
| Sensor, Rear ABS Speed-See ABS/Brakes Section                            |                 |   |      |        |
| 6 Knuckle, Rear                                                          | R 22676096      | m | #1.6 | 119.95 |
|                                                                          | L 22676092      | m | #1.6 | 119.95 |
| #Includes R&R Brake Drum & Rear Wheel Hub, R&R Both 3.0                  |                 |   |      |        |
| 7 Bushing, Upper Knuckle                                                 | R/L 21990384    | m |      | 14.95  |
| 8 Bushing, Rear Knuckle                                                  | R/L 21990386    | m |      | 14.95  |
| 9 Arm, Trailing                                                          | R/L 21990352-1  | m | #7   | 59.95  |
| 10 Bracket, Trailing Arm                                                 | R/L 21990354    | m | #7   | 39.95  |
| #R&R One Side Complete, w/Rear Knuckle Removed Deduct .4                 |                 |   |      |        |
| 11 Support, Rear Susp                                                    | 22685596        | m | #1.8 | 439.95 |
| #w/Necessary Bolted Parts & Assemblies Removed, Not Included in O/H      |                 |   |      |        |
| 12 Bushing, Support                                                      | 12568096        | m |      | 35.95  |
| 13 Link, Rear                                                            | R/L 22692550    | m |      | 41.95  |
| 14 Arm, Upper Cont                                                       | R/L 21990347    | m | #5   | 44.95  |
| 15 Arm, Lower Cont                                                       | R/L 21990350-49 | m | #5   | 79.95  |
| #w/Rear Knuckle Removed Deduct .3                                        |                 |   |      |        |
| 16 Bushing, Lower Cont Arm                                               | R/L 21990385    | m |      | 10.50  |
| 17 Shaft, Stabilizer                                                     | 21990361        | m | #8   | 74.95  |
| #Includes R&R Stabilizer Links, Brackets & Bushings, Not Included in O/H |                 |   |      |        |
| 18 Bracket, Bushing                                                      | R/L 21990363    | m | #3   | 17.95  |
| 19 Bushing, Shaft                                                        | R/L 21990362    | m | #3   | 5.50   |
| #R&R One Side Complete, Not Included in O/H                              |                 |   |      |        |
| 20 Link, Stabilizer                                                      | R/L 22692175    | m | #3   | 24.95  |
| #Not Included in O/H                                                     |                 |   |      |        |
| 21 Absorber, Shock                                                       | R/L 22695255    | m | #6   | 74.95  |
| #w/Rear Knuckle Removed Deduct .3                                        |                 |   |      |        |
| Bracket, Rear Shock-See Rear Body Section                                |                 |   |      |        |
| 22 Bumper, Susp                                                          | R/L 21990389    | m |      | 19.95  |
| 23 Insulator, Spring (2/Side)                                            | R/L 21990359    | m |      | 8.95   |
| 24 Spring, Coil                                                          |                 |   |      |        |
| FWD                                                                      | R/L 21990357    | m | #7   | 58.25  |
| AWD                                                                      | R/L 21990358    | m | #7   | 58.25  |
| #w/Rear Knuckle Removed Deduct .3, Includes R&R Shock Absorber           |                 |   |      |        |

### REAR DRIVE AXLE

|                     |      |     |
|---------------------|------|-----|
| R&I Axle Shaft Assy | R/Lm | 1.3 |
|---------------------|------|-----|



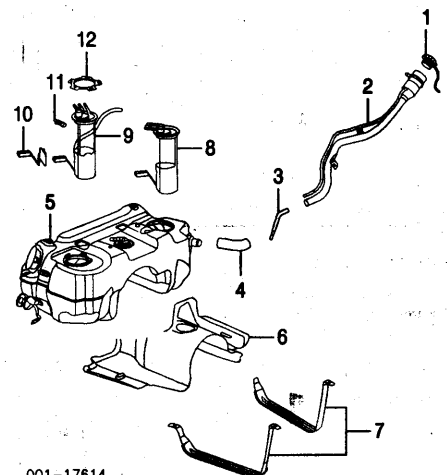
001-17713

|                             |                                 |   |     |        |
|-----------------------------|---------------------------------|---|-----|--------|
| 1 Shaft Assy, Axle          | R/L 21991244-5                  | m | 1.3 | 369.00 |
| 2 Joint Assy, Outer         | R/L 22674184                    | m | #5  | 129.95 |
| #w/Axle Shaft Assy Removed  |                                 |   |     |        |
| 3 Boot, Outer Joint         | (a) R/L 22674177                | m |     | 33.95  |
|                             | (a) Included w/Outer Joint Assy |   |     |        |
| 4 Joint Assy, Inner         | R/L 22674183                    | m | #5  | 129.95 |
| #w/Axle Shaft Assy Removed  |                                 |   |     |        |
| 5 Boot, Inner Joint         | (a) R/L 22674176                | m |     | 33.95  |
|                             | (a) Included w/Inner Joint Assy |   |     |        |
| #Included w/Axle Shaft Assy |                                 |   |     |        |

### FUEL TANK

|               |  |     |
|---------------|--|-----|
| R&I Fuel Tank |  | 2.2 |
|---------------|--|-----|

NOTE: R&I/R&R Does Not include drain fuel.



001-17614

|                    |          |  |  |      |
|--------------------|----------|--|--|------|
| 1 Cap, Fuel Filler | 22660002 |  |  | 8.93 |
|--------------------|----------|--|--|------|

# SATURN VUE 2002-03

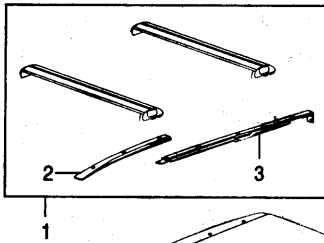
## ROOF Cont'd

### INTERIOR TRIM Cont'd

|                            |              |       |        |
|----------------------------|--------------|-------|--------|
| w/On-Star                  | 22675800     | 24    | 575.00 |
| w/o On-Star                | 22675796     | 24    | 575.00 |
| w/On-Star                  | 22675794     | 22    | 550.00 |
| w/On-Star                  | 22675792     | 22    | 550.00 |
| *Order by Application      |              |       |        |
| *As Required               |              |       |        |
| Clip, Trim Panel Retaining | 10280880     | 2.70  |        |
| 2 Housing, Reading Lamp    | 22673220     | 3     | 14.95  |
| 3 Bezel, Reading Lamp      |              |       |        |
| w/Sunroof                  |              |       |        |
| w/On-Star                  | 22677684     | 14.95 |        |
| w/o On-Star                | 22673216     | 14.95 |        |
| w/o Sunroof                |              |       |        |
| w/On-Star                  | 22677682     | 14.95 |        |
| w/o On-Star                | 22673218     | 14.95 |        |
| 4 Lens, Reading Lamp       | 22673219     | 8.95  |        |
| 5 Switch, Sunroof          | 25724283     | 19.45 |        |
| 6 Housing, Frt Dome Lamp   |              |       |        |
| w/Sunroof                  | 22673212     | 2     | 9.95   |
| w/o Sunroof                | 22675836     | 2     | d9.95  |
| 7 Lens, Dome Lamp          | 22602498     | 8.95  |        |
| 8 Housing, Rear Dome Lamp  | 22673214     | 2     | 9.95   |
| 9 Lens, Rear Dome Lamp     | 22673210     | 8.95  |        |
| 10 Hook, Coat              | R/L 22683685 | 1     | 5.95   |

### ROOF LUGGAGE RACK

|                       |     |
|-----------------------|-----|
| R&I Luggage Rack Assy | 1.5 |
|-----------------------|-----|



001-17604

|                               |                |     |        |
|-------------------------------|----------------|-----|--------|
| 1 Rack Assy, Luggage          | 22672890       | 1.5 | 140.00 |
| 2 Rail, Front                 | R/L 22692273-4 | .5  | 60.00  |
| 3 Rail, Rear                  | R/L 22692275-6 | .8  | 60.00  |
| *Included w/Luggage Rack Assy |                |     |        |
| *Includes R&R Front Rail      |                |     |        |

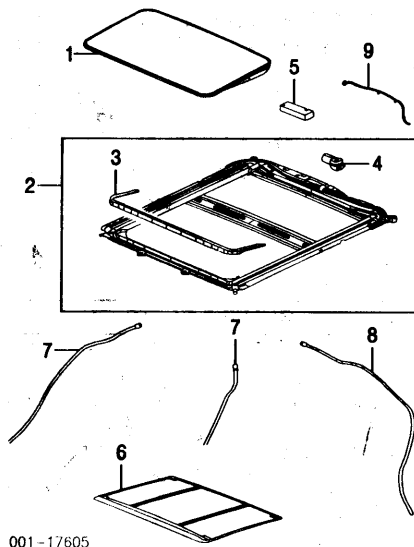
## SUNROOF

|                                 |      |
|---------------------------------|------|
| R&I Sunroof Assy                | #.5  |
| O/H Sunroof Assy (Includes R&I) | #1.5 |
| *w/Roof Trim Panel Removed      |      |

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

Illustration Located in Next Column

|                                 |                |      |         |
|---------------------------------|----------------|------|---------|
| 1 Glass, Sunroof                | 12374535       | 5    | 429.50  |
| 2 Module Assy, Sunroof          | 22682968       | #1.5 | 1095.00 |
| *w/Roof Trim Panel Removed      |                |      |         |
| 3 Deflector, Sunroof Air        | 02 12481584    | 3    | 59.25   |
|                                 | 03 12374537    | 3    | 59.25   |
| 4 Motor, Sunroof                | 25708336       | #.3  | 285.00  |
| *Included w/Sunroof Module Assy |                |      |         |
| *w/Roof Trim Panel Removed      |                |      |         |
| 5 Module, Sunroof Control       | 25696004       |      | 49.95   |
| 6 Sunshade, Sunroof             | 22696138       | #.9  | 189.98  |
| *Includes R&R Sunroof Glass     |                |      |         |
| 7 Hose, Front Drain             | R/L 22633274-5 |      | 10.97   |
| 8 Hose, Rear Drain              | R/L 22633276   |      | 14.97   |
| 9 Harness, Sunroof Wiring       | 22682630       |      | 109.95  |



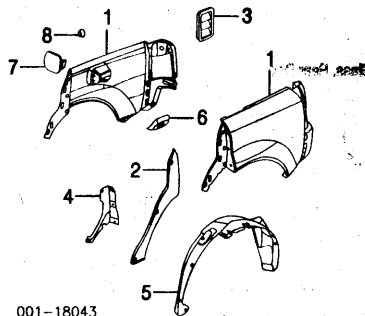
001-17605

## QUARTER PANEL

Use Procedure Explanations 20 and 28 with the following text.

### SHEET METAL

|                                             |     |     |
|---------------------------------------------|-----|-----|
| Refinish Quarter Panel Outside              | R/L | 1.8 |
| Add to Edge                                 | R/L | .5  |
| Refinish Fuel Door                          |     | #.4 |
| *Included in Refinish Quarter Panel Outside |     |     |
| R&R Both Quarter Panels                     |     | 2.4 |



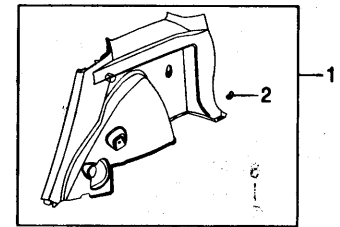
001-18043

|                                                                                                                                            |                |      |        |
|--------------------------------------------------------------------------------------------------------------------------------------------|----------------|------|--------|
| 1 Panel, Quarter                                                                                                                           | R 22702734     | #1.8 | 290.00 |
|                                                                                                                                            | L 22702735     | #1.5 | 290.00 |
| *Includes R&I Rear Bumper Cover & R&I/R&R Wheelhouse Liner & Rear Combination Lamp, Does Not Include R&I/R&R Quarter Glass & Interior Trim |                |      |        |
| 2 Extension, Panel                                                                                                                         | R/L 22673572-3 |      | 24.95  |
| 3 Valve, Pressure Relief                                                                                                                   | 02 R 10293945  | #.1  | 14.98  |
|                                                                                                                                            | 03 R 22693250  | #.1  | 14.98  |
| *w/Right Trim Panel Removed                                                                                                                |                |      |        |
| 4 Bracket, Extension Panel                                                                                                                 | R/L 22673054-3 |      | 21.50  |
| 5 Liner, Wheelhouse                                                                                                                        | R/L 21111908-9 | .3   | 45.00  |
| 6 Filler, Quarter Panel                                                                                                                    | R 21111904     | #.1  | 18.95  |
| *w/Quarter Panel Removed                                                                                                                   |                |      |        |
| 7 Door, Fuel Filler                                                                                                                        | 02 R 22695612  | #.2  | 27.95  |
|                                                                                                                                            | 03 R 22701766  | #.2  | 0.00   |
| *Included in R&R Right Quarter Panel                                                                                                       |                |      |        |
| 8 Bumper, Door                                                                                                                             | R 25636897     |      | 1.55   |

### INTERIOR TRIM

Illustration Located in Next Column

|                           |          |     |        |
|---------------------------|----------|-----|--------|
| 1 Panel Assy, Right Trim  |          |     |        |
| 2002                      |          |     |        |
| Gray                      | 22692992 | #.6 | d99.95 |
| Neutral                   | 22692994 | #.6 | 99.95  |
| *w/Premium Sound          |          |     |        |
| Gray                      | 22698471 | #.6 | 99.95  |
| Neutral                   | 22698472 | #.6 | 99.95  |
| *w/o Premium Sound        |          |     |        |
| Gray                      | 22698466 | #.6 | 99.95  |
| Neutral                   | 22698468 | #.6 | 99.95  |
| *w/Rear Seat Assy Removed |          |     |        |
| 2 Hook, Convenience       |          |     |        |



001-17608

|         |            |      |
|---------|------------|------|
| Gray    | R 10159121 | 4.70 |
| Neutral | R 10429688 | 5.95 |

\*Included w/Right Trim Panel Assy

|                         |             |     |       |
|-------------------------|-------------|-----|-------|
| 3 Panel Assy, Left Trim |             |     |       |
| Gray                    | 02 22692993 | #.6 | 99.95 |
|                         | 03 22702968 | #.6 | 99.95 |
| Neutral                 | 02 22692995 | #.6 | 99.95 |
|                         | 03 22702969 | #.6 | 99.95 |

\*w/Rear Seat Assy Removed

|                  |            |       |
|------------------|------------|-------|
| 4 Cover, Storage |            |       |
| Gray             | L 22683228 | 16.95 |
| Neutral          | L 22683229 | 16.95 |

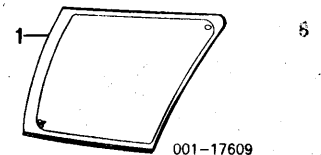
|                        |            |      |
|------------------------|------------|------|
| 5 Hook, Convenience    |            |      |
| Gray                   | L 10159121 | 4.70 |
| Neutral                | L 10429688 | 5.95 |
| 6 Receptacle, Power    | L 1999477  | 3.33 |
| 7 Retainer, Receptacle | L 1999432  | 3.20 |

(Included w/Left Trim Panel Assv

\*Included w/Left Trim Panel Assy

## QUARTER GLASS

|                                              |     |      |
|----------------------------------------------|-----|------|
| R&I Quarter Glass                            | R/L | #1.5 |
| *Includes Clean Up Old Adhesive as Necessary |     |      |



001-17609

|                                              |                   |      |         |
|----------------------------------------------|-------------------|------|---------|
| 1 Glass, Quarter                             |                   |      |         |
| Saturn (Privacy)                             | 02 R/L 22690666-7 | #1.3 | d155.95 |
|                                              | 03 R/L 22693436-4 | #1.3 | 155.95  |
| NAGS (Gray Privacy)                          |                   |      |         |
| w/On-Star                                    | R DQ10148YPY      | #1.3 | 562.95  |
|                                              | L DQ10150YPY      | #1.3 | 0.00    |
| w/o On-Star                                  | R/L DQ10148-9YPY  | #1.3 | 562.95  |
| *Includes Clean Up Old Adhesive as Necessary |                   |      |         |

## LIFTGATE

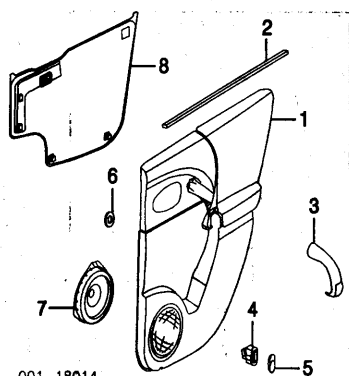
Use Procedure Explanations 25 and 28 with the following text.

### SHEET METAL/EXTERIOR TRIM

|                                 |        |
|---------------------------------|--------|
| Refinish Liftgate Outside       | 2.2    |
| Add for Inside                  | 1.1    |
| Refinish Liftgate Hinge         | R/L .3 |
| Refinish License Lamp Cover     | .5     |
| R&I Liftgate Assy               | 1.1    |
| R&I Lower Garnish Moulding Assy | .2     |

Illustration Located in Next Column

|                                               |                   |     |         |
|-----------------------------------------------|-------------------|-----|---------|
| 1 Liftgate                                    | 02 22670796       | 4.5 | d595.00 |
|                                               | 03 22700250       | 4.5 | 595.00  |
| 2 Applique, Liftgate                          | 02 R/L 22627308-7 | 2   | 39.95   |
|                                               | 03 R/L 22700601-2 | 2   | 39.95   |
| 3 Hinge, Liftgate                             | R/L 22624116      | #.2 | 19.00   |
| *w/Liftgate Removed, Included in R&R Liftgate |                   |     |         |
| 4 Strut, Liftgate                             | R/L 22671744-3    | .2  | 32.95   |
| 5 Bracket, Strut                              | R/L 22632932      |     | 12.95   |
| 6 Stud, Liftgate Strut                        | R/L 11519492      |     | 3.20    |
| 7 Bumper, Liftgate                            | R/L 22633131      | .2  | 13.95   |
| 8 Plate, Wedge                                | R/L 21097413      | #.2 | 1.79    |
| *w/Rear Bumper Cover Removed                  |                   |     |         |



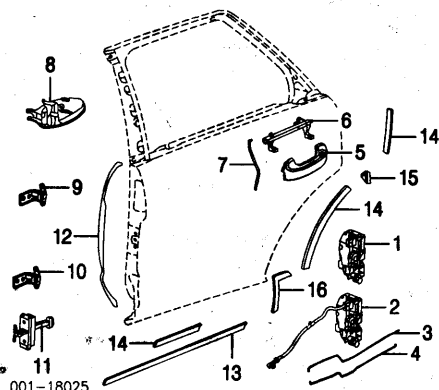
001-18014

|                                |     |              |          |
|--------------------------------|-----|--------------|----------|
| <b>1 Panel, Door Trim</b>      |     |              |          |
| Man Windows                    | R/L | 22692594-3   | A 265.00 |
| Gray                           | R/L | 22692592-1   | A 265.00 |
| Neutral                        | R/L | 22692600-599 | A 265.00 |
| Pwr Windows                    | R/L | 22692598-7   | A 265.00 |
| Gray                           | R/L | 22692594-5   | 28.95    |
| Neutral                        | R/L | 22692600-8   | 28.95    |
| <b>2 Moulding, Inner Belt</b>  |     |              |          |
| 02 R/L                         |     | 22692594-5   | 28.95    |
| 03 R/L                         |     | 22692600-8   | 28.95    |
| <b>3 Cover, Armrest Finish</b> |     |              |          |
| Gray                           | R/L | 22670561-2   | .1 13.95 |
| Neutral                        | R/L | 22670563-4   | .1 13.95 |
| <b>4 Switch, Window</b>        |     |              |          |
| Gray                           | R/L | 22633184     | 12.35    |
| Neutral                        | R/L | 22633185     | 12.35    |
| <b>5 Cover, Switch Opening</b> |     |              |          |
| Gray                           | R/L | 22672043     | 4.50     |
| Neutral                        | R/L | 22662307     | 2.95     |
| <b>6 Spacer, Trim Panel</b>    |     |              |          |
| L                              |     | 21059859     | .66      |
| <b>7 Speaker, Door</b>         |     |              |          |
| R/L                            |     | 90585241     | #2 26.25 |
| <b>8 Shield, Moisture</b>      |     |              |          |
| 02 R/L                         |     | 22683360-1   | # 32.50  |
| 03 R/L                         |     | 22706866-7   | # 32.50  |

#w/Trim Panel Removed, Not Included in R&R Trim Panel

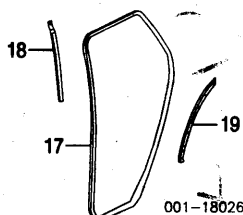
#### HARDWARE

|                           |     |   |
|---------------------------|-----|---|
| Refinish Outside Handle   | R/L | 5 |
| Refinish Upper Door Hinge | R/L | 3 |
| Refinish Lower Door Hinge | R/L | 3 |
| R&I Outside Handle        | R/L | 2 |



001-18025

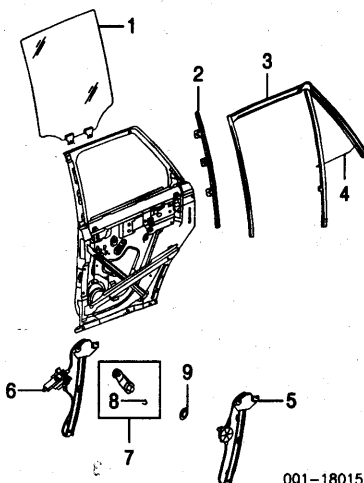
|                                |        |            |          |
|--------------------------------|--------|------------|----------|
| <b>Latch, Door Lock</b>        |        |            |          |
| 1 Man Lock                     | R/L    | 22693824-3 | #3 26.75 |
| 2 Pwr Locks                    | 02 R   | 22693826   | #3 39.75 |
|                                | L      | 22693825   | #3 39.75 |
|                                | 03 R/L | 22695984-5 | #3 39.75 |
| <b>#w/Trim Panel Removed</b>   |        |            |          |
| 3 Rod, Locking                 | R/L    | 22685982-3 | 3.95     |
| 4 Rod, Inside Handle           | R/L    | 22670766-7 | 3.95     |
| 5 Handle, Outside              | R/L    | 22676547   | #2 11.00 |
| <b>#w/Repair Panel Removed</b> |        |            |          |
| 6 Pivot, Handle                | R/L    | 22686514-5 | 15.95    |
| 7 Rod, Outside Handle          | R/L    | 22690548   | 3.95     |
| 8 Handle, Inside               |        |            |          |
| Gray                           | 02 R/L | 22692454-5 | 2 18.95  |
|                                | 03 R   | 22697138   | 2 18.95  |
|                                | L      | 22697133   | 2 18.95  |
| Neutral                        | 02 R/L | 22692456-7 | 2 18.95  |
|                                | 03 R/L | 22697134-5 | 2 18.95  |
| 9 Hinge, Upper Door            | R/L    | 22676822-1 | #3 19.95 |
| 10 Hinge, Lower Door           | R/L    | 22676822-1 | #3 19.95 |
| <b>#w/Door Removed</b>         |        |            |          |
| 11 Check, Door                 | R/L    | 22624302-1 | #2 21.50 |
| <b>#w/Trim Panel Removed</b>   |        |            |          |
| 12 Seal, Door Front            | R/L    | 22696786   | 21.95    |
| 13 Seal, Door Lower            | R/L    | 22698583   | 14.95    |
| 14 Seal, Door Opening          | R/L    | 22700141-2 | 15.95    |
| 15 Cover, Access Hole          | R/L    | 22677686   | 7.95     |
| 16 Seal, Door Lower Rear       | R/L    | 22696788   | 13.50    |



001-18026

|                        |     |            |         |
|------------------------|-----|------------|---------|
| 17 W/Strip, Body Side  | R/L | 22681251   | A 47.50 |
| 18 W/Strip, Front Side | R/L | 22629166   | 17.95   |
| 19 W/Strip, Rear Side  | R/L | 22690231-2 | 22.95   |

#### GLASS & PARTS



001-18015

|                                                      |     |              |           |
|------------------------------------------------------|-----|--------------|-----------|
| <b>1 Glass, Rear Door</b>                            |     |              |           |
| Saturn (Tinted)                                      |     |              |           |
| 2002                                                 |     |              |           |
| To VIN 2S814515                                      | R/L | 22683446-7   | 1.0 79.95 |
| From VIN 2S814515                                    | R/L | 22696794-5   | 1.0 79.95 |
| 2003                                                 |     |              |           |
| NAGS (Green)                                         |     |              |           |
| Standard                                             | R/L | DD10140-1GTY | 1.0 0.00  |
| Solar                                                | R/L | DD10142-3GTY | 1.0 0.00  |
| 2003                                                 |     |              |           |
| NAGS (Green)                                         | R/L | 22629150-1   | 13.95     |
| <b>2 Guide, Front Glass</b>                          |     |              |           |
| <b>3 Channel Assy, Door Glass</b>                    |     |              |           |
| 2002                                                 |     |              |           |
| To VIN 2S814515                                      | R/L | 22690241-2   | #3 119.95 |
| From VIN 2S814515                                    | R/L | 22700189-90  | #3 119.95 |
| 2003                                                 |     |              |           |
| NAGS (Green)                                         | R/L | 22700189-90  | #3 119.95 |
| <b>4 Glass, Rear Stationary</b>                      |     |              |           |
| Saturn-Serviced w/Door Glass Channel Assy            |     |              |           |
| NAGS (Green)                                         |     |              |           |
| Standard                                             | R/L | DV10144-5GTY | #3 0.00   |
| Solar                                                | R/L | DV10146-7GTY | #3 0.00   |
| <b>#Included w/Door Glass Channel Assy</b>           |     |              |           |
| <b>#w/Rear Door Glass &amp; Repair Panel Removed</b> |     |              |           |
| <b>5 Regulator, Manual</b>                           |     |              |           |
| R                                                    |     | 22623014     | #3 76.50  |
| L                                                    |     | 22623012     | #3 76.50  |
| <b>6 Regulator &amp; Motor, Power</b>                |     |              |           |
| R                                                    |     | 22623015     | #3 115.00 |
| L                                                    |     | 22623013     | #3 115.00 |
| <b>#w/Rear Door Glass Removed</b>                    |     |              |           |
| <b>7 Handle Assy, Regulator</b>                      |     |              |           |
| R/L                                                  |     | 22672488     | .1 4.95   |
| <b>8 Clip, Handle</b>                                |     |              |           |
| R/L                                                  |     | 4168122      | 1.07      |
| <b>#Included w/Regulator Handle Assy</b>             |     |              |           |
| <b>9 Escutcheon, Handle</b>                          |     |              |           |
| R/L                                                  |     | 20529400     | 2.70      |

#### ROOF

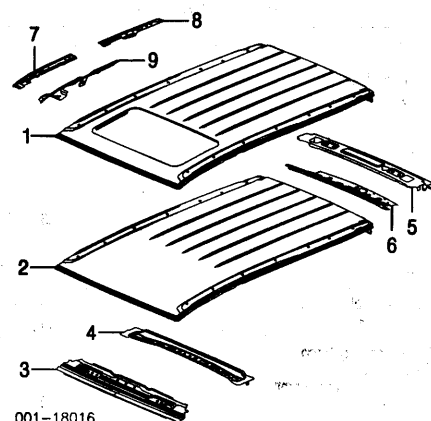
Use Procedure Explanations 17 and 28 with the following text.

#### SHEET METAL

|                       |     |
|-----------------------|-----|
| Refinish Roof Outside | 3.5 |
|-----------------------|-----|

Illustration Located in Next Column

|                                                                                                       |          |       |        |
|-------------------------------------------------------------------------------------------------------|----------|-------|--------|
| <b>Panel, Roof</b>                                                                                    |          |       |        |
| 1 w/Sunroof                                                                                           | 22696014 | #11.0 | 590.00 |
| <b>#Includes R&amp;I Sunroof Assy &amp; Luggage Rack Assy, Does Not Include R&amp;I Quarter Glass</b> |          |       |        |
| 2 w/o Sunroof                                                                                         | 22696013 | #10.0 | 575.00 |
| <b>#Includes R&amp;I Luggage Rack Assy, Does Not Include R&amp;I Quarter Glass</b>                    |          |       |        |
| 3 Panel, Front Header                                                                                 | 22671036 | 1.5   | 59.95  |
| 4 Panel, Roof Bow                                                                                     | 22698844 | 1.0   | 39.95  |
| <b>Panel, Rear Header</b>                                                                             |          |       |        |

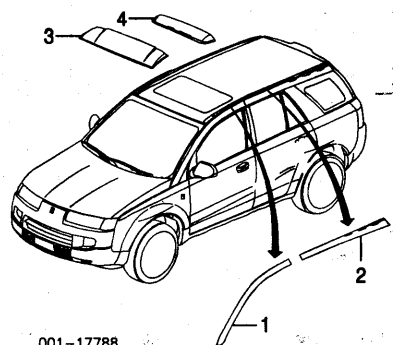


001-18016

|                              |          |            |            |
|------------------------------|----------|------------|------------|
| 5 Upper                      | 22671037 | #2.5       | 59.95      |
| 6 Lower                      | 22671038 | #2.5       | 54.95      |
| <b>#R&amp;R Complete</b>     |          |            |            |
| 7 Extension, Outer Side Rail | R/L      | 22690660-1 | 2.0 114.00 |
| 8 Rail, Inner Side Roof      | R/L      | 22698841-2 | 2.0 69.95  |
| 9 Extension, Rear Side Rail  | R/L      | 22698851-2 | 89.95      |

#### EXTERIOR TRIM

|                           |     |    |
|---------------------------|-----|----|
| Refinish Front Trim Panel | R/L | .6 |
| Refinish Rear Trim Panel  | R/L | .7 |
| R&I Front Trim Panel      | R/L | .3 |
| R&I Rear Trim Panel       | R/L | .2 |

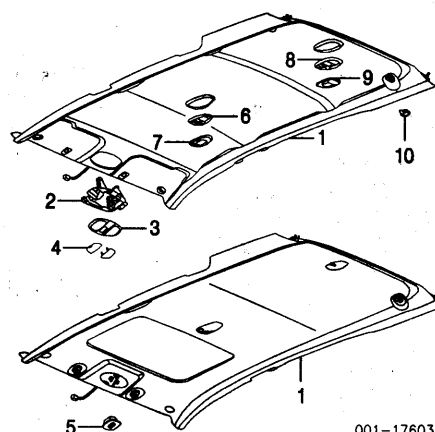


001-17788

|                            |          |            |           |
|----------------------------|----------|------------|-----------|
| 1 Panel, Front Trim (P)    | R/L      | 22681736-7 | .3 149.95 |
| 2 Panel, Rear Trim (P)     | R/L      | 22681736-9 | .2 139.95 |
| <b>(P) Paint to Match</b>  |          |            |           |
| <b>Deflector, Roof Air</b> |          |            |           |
| 3 Type 1                   | 22687374 |            | 65.00     |
| 4 Type 2                   | 22687361 |            | 42.50     |

#### INTERIOR TRIM

|                     |  |    |
|---------------------|--|----|
| R&I Roof Trim Panel |  |    |
| w/Sunroof           |  | 24 |
| w/o Sunroof         |  | 22 |



001-17603

|                           |          |     |        |
|---------------------------|----------|-----|--------|
| <b>1 Panel, Roof Trim</b> |          |     |        |
| w/Sunroof                 |          |     |        |
| w/Side Curtain Air Bag    |          |     |        |
| w/On-Star                 | 22675802 | 2.4 | 575.00 |
| w/o On-Star               | 22675796 | 2.4 | 525.00 |
| w/o Side Curtain Air Bag  |          |     |        |