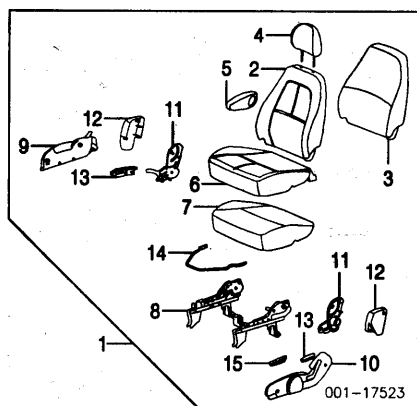




Driver Side			
Cloth			
2.2L Eng	22696681	3	750.00
Gray	02 22697268	3	d750.00
Neutral	03 22696682	3	750.00
3.0L Eng			
Gray	22696684	3	795.00
Neutral	02 22690735	3	d795.00
	03 22696685	3	795.00
Leather			
Gray	22696687	3	1195.00
Neutral	22696688	3	1195.00
2 Cover, Seat Back Cushion			
Passenger Side			
Cloth			
2.2L Eng			
Gray	22672698	#.8	149.95
Neutral	22672697	#.8	149.95
3.0L Eng			
Gray	22672701	#.8	187.95
Neutral	22672700	#.8	187.95
Leather			
Gray	22672695	#.8	398.95
Neutral	22672694	#.8	398.95
Driver Side			
Cloth			
2.2L Eng			
Gray	22672798	#.8	149.95
Neutral	22672797	#.8	149.95
3.0L Eng			
Gray	22672801	#.8	187.95
Neutral	22672800	#.8	187.95
Leather			
Gray	22672795	#.8	398.95
Neutral	22672794	#.8	398.95
3 Cushion, Seat Back			
Passenger Side	22672706	#.8	49.00
Driver Side	22672861	#.8	74.00
<i>#w/Seat Assy Removed, R&R One Side Complete</i>			
4 Headrest			
Passenger Side			
Cloth			
2.2L Eng			
Gray	22672738	.1	89.95
Neutral	22672737	.1	89.95
3.0L Eng			
Gray	22672741	.1	109.95
Neutral	22672740	.1	109.95
Leather			
Gray	22672735	.1	155.00
Neutral	22672734	.1	155.00
Driver Side			
Cloth			
2.2L Eng			
Gray	22672738	.1	89.95
Neutral	22672737	.1	89.95
3.0L Eng			
Gray	22672741	.1	109.95
Neutral	22672740	.1	109.95
Leather			
Gray	22672735	.1	155.00
Neutral	22672734	.1	155.00
5 Armrest, Seat			
Passenger Side			
Gray	22672754		46.95
Neutral	22672753		46.95
Driver Side			
Gray	22672815		44.95
Neutral	22672814		44.95
6 Cover, Seat Bottom Cushion			
Passenger Side			
Cloth			
2.2L Eng			
Gray	22672729	#.6	101.75
Neutral	22672728	#.6	101.75
3.0L Eng			
Gray	22672732	#.6	128.95
Neutral	22672731	#.6	128.95
Leather			
Gray	22672726	#.6	299.95
Neutral	22672725	#.6	299.95
Driver Side			
Cloth			
2.2L Eng			

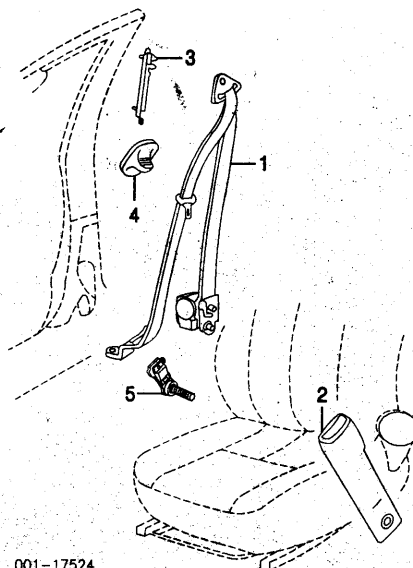
Gray	22672789	#.6	101.75
Neutral	22672788	#.6	101.75
3.0L Eng			
Gray	22672792	#.6	128.95
Neutral	22672791	#.6	128.95
Leather			
Gray	22672786	#.6	299.95
Neutral	22672785	#.6	299.95
7 Cushion, Seat Bottom			
Passenger Side	22672723	#.6	74.00
Driver Side	22672862	#.6	74.00
<i>#w/Seat Assy Removed, R&R One Side Complete</i>			
8 Adjuster, Seat			
Passenger Side	22681868	#.2	145.00
Driver Side	22694614	#.2	230.00
<i>#w/Seat Assy Removed</i>			
9 Cover, Adjuster			
Passenger Side			
Gray	R 22672710		14.95
Neutral	R 22672709		14.95
Driver Side			
Gray	L 22672824		17.95
Neutral	L 22672823		17.95
11 Recliner, Seat			
Passenger Side	R/L 22701559-8		95.00
12 Cover, Recliner			
Passenger Side			
Gray	R 22672713		11.95
Neutral	L 22672716		11.95
	R 22672712		11.95
	L 22672715		11.95
13 Handle, Recliner			
Passenger Side			
Gray	22672719		11.95
Neutral	22672718		11.95
Driver Side			
Gray	22672818		11.95
Neutral	22672817		11.95
14 Handle, Adjuster			
Passenger Side	22672707		17.97
15 Handle, Seat Height Adj			
Driver Side			
Gray	22672821		11.95
Neutral	22672820		11.95
<i>#Included w/Front Seat Assy</i>			

REAR SEAT

R&I Seat Assy..... .3

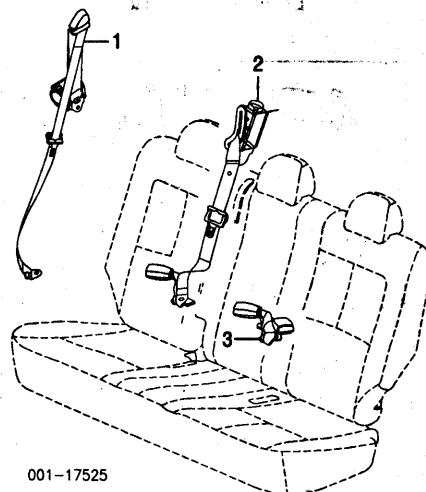
SEAT BELTS

FRONT



1 Belt, Front Seat			
Gray	R 22668371	#.9	109.95
	L 22668374	#.9	109.95
Neutral	R 22668372	#.9	109.95
	L 22668375	#.9	109.95
<i>#Includes R&I/R&R Center Pillar Lower Trim</i>			
2 Buckle, Front Belt			
Gray	R 22668377	.2	41.95
	L 22668380	.2	44.95
Neutral	R 22668378	.2	41.95
	L 22668381	.2	44.95
3 Adjuster, Seat Belt			
	R/L 22668048		25.25
4 Knob, Belt Adjuster			
	R/L 22686457		6.95
5 Plate, Anchor			
	R/L 22633713-2		21.95

REAR



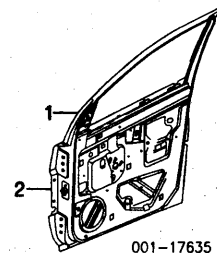
1 Belt, Retractor Side			
Gray	R 22697128	#.3	109.95
	L 22697131	#.3	109.95
Neutral	R 22697129	#.3	109.95
	L 22697132	#.3	109.95
<i>#w/Rear Seat Assy & Quarter Trim Panel Assy Removed</i>			
2 Belt Kit, Center			
Gray	22668396	#.9	89.95
Neutral	22668397	#.9	89.95
3 Buckle Kit, Belt			
Gray	L 22668405	#.2	37.50
Neutral	L 22668406	#.2	37.50
<i>#w/Rear Seat Assy Removed</i>			

FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Shell	R/L	1.5
Refinish Outer Repair Panel	R/L	2.0
R&I Door Assy	R/L	1.0
R&I Outer Repair Panel	R/L	#1.2
<i>#Includes R&I/R&R Rear View Mirror Assy, Outer Belt Weatherstrip & Outside Handle</i>		
Add to R&R Door Shell		
w/Pwr Windows	R/L	.3



1 Shell, Door			
	R/L 22670180-1	#5.0	420.00
<i>#Includes R&I/R&R Rear View Mirror Assy</i>			
2 Panel, Outer Repair			
	R/L 22670791-2	#1.2	190.00
<i>#Includes R&I/R&R Rear View Mirror Assy, Outer Belt Weatherstrip & Outside Handle</i>			

EXTERIOR TRIM

R&I Rear View Mirror Assy	R/L	.3
R&I Outer Belt Moulding	R/L	.2
R&I Door Applique	R/L	.2

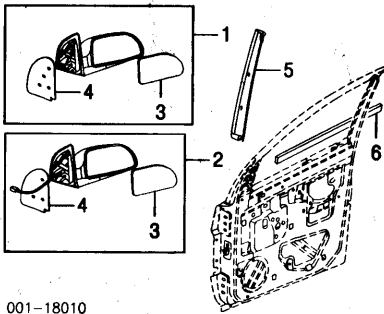
Illustration Located in Next Column

Mirror Assy, Rear View			
1 Manual	02 R/L 22695411-0	.3	109.95
	03 R/L 22702057-8	.3	109.95
2 Power	02 R 22687274	.3	139.95
	L 22696149	.3	139.95
	03 R 22702059	.3	139.95
	L 22702060	.3	139.95
3 Glass, Mirror	R/L 22629356-7	.3	26.50
4 Gasket, Mirror	R/L 22691020-1		11.95
<i>#Included w/Rear View Mirror Assy</i>			

SATURN VUE 2002-03

FRONT DOOR Cont'd

EXTERIOR TRIM Cont'd



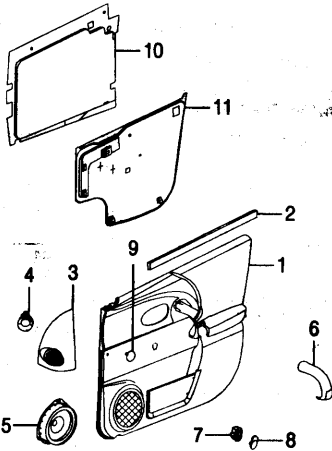
001-18010

Mldg Kit, Door Side (a)	22694734	150.00
*Complete Vehicle Kit		
(a) Accessory Part Number listed, Contact Dealer for Local Pricing		
5 Applique, Door	R/L 22695099-8	2 18.95
6 Moulding, Outer Belt	R/L 22695202-3	2 28.95

INTERIOR TRIM

R&I Trim Panel	R/L	4
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NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.



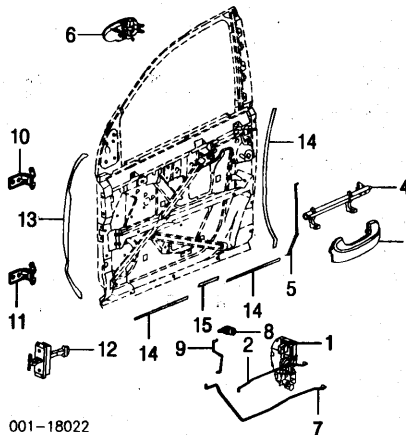
001-18011

1 Panel, Door Trim			
Man Windows			
Gray	R/L 22692576-5	5	280.00
Neutral	R/L 22692574-3	5	280.00
Pwr Windows			
Gray	R/L 22692582-1	5	280.00
Neutral	R/L 22692580-79	5	280.00
2 Moulding, Inner Belt	02 R/L 21990781-2	19.95	
	03 R/L 22695092-3	19.95	
3 Panel, Upper Trim			
4 Speaker System	02 R/L 22636432-3	#2	13.00
	03 R/L 22696858-9	#2	13.00
6 Speaker System	02 R/L 22626434-5	#2	13.00
	03 R/L 22696662-3	#2	13.00
4 Speaker, Upper	R/L 90379282	#2	15.74
#R&R One Side Complete			
5 Speaker, Lower Door	R/L 90585241	#2	26.25
#w/Trim Panel Removed, Not Included in R&R Trim Panel			
6 Cover, Armrest Finish			
Gray	R/L 22632720-1	1	13.95
Neutral	R/L 22633330-1	1	13.95
7 Switch, Door Lock			
Gray	R/L 22683506	9.90	
Neutral	R/L 22683507	9.88	
8 Cover, Switch Opening			
Gray	R/L 22672043	4.50	
Neutral	R/L 22662307	2.95	
9 Button, Jamb Switch			
Gray	R/L 22634406	3.95	
Neutral	R/L 22634407	3.95	
10 Insulator, Door	R/L 22696959-8	#1	29.00
11 Shield, Moisture	02 R/L 22683378-9	32.50	
	03 R/L 22706864-5	32.50	

#w/Trim Panel Removed, Not Included in R&R Trim Panel

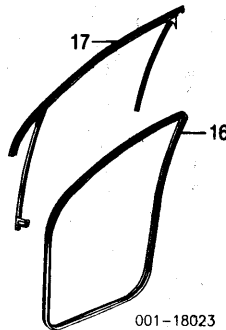
HARDWARE

Refinish Outside Handle	R/L	5
Refinish Upper Door Hinge	R/L	3
Refinish Lower Door Hinge	R/L	3
R&I Outside Handle	R/L	2



001-18022

1 Latch, Door Lock			
Man Lock	R/L 22693820-19	#3	26.75
Pwr Locks	02 R/L 22693822-1	#3	39.75
	03 R/L 22695980-1	#3	39.75
#w/Trim Panel Removed			
2 Rod, Lock	R/L 22681408-9	2	3.50
3 Handle, Outside	R/L 22676547	2	11.00
4 Pivot, Handle	R/L 22686516-7	15.95	
5 Rod, Outside Handle	R/L 22690546-7	3.95	
6 Handle, Inside			
	02 R/L 22692454-5	2	18.95
	03 R/L 22697138	2	18.95
	L 22697133	2	18.95
	02 R/L 22692456-7	2	18.95
	03 R/L 22697134-5	2	18.95
7 Rod, Inside Handle	R/L 22670774-5	3.95	
8 Cylinder, Lock	R/L 22689996	#2	21.37
#w/Outer Repair Panel Removed			
9 Rod, Lock Cylinder	R/L 22682600-1	4.55	
10 Hinge, Upper Door	R/L 22676822-1	#3	19.95
11 Hinge, Lower Door	R/L 22676821-2	#3	19.95
#w/Door & Fender Removed			
12 Check, Door	R/L 22624302-1	#3	21.50
#w/Trim Panel Removed			
13 Seal, Door Front	R/L 22696782	15.95	
14 Seal, Door Opening	R/L 22698583	14.95	
15 Seal, Door Lower	R/L 22700141-2	15.95	



001-18023

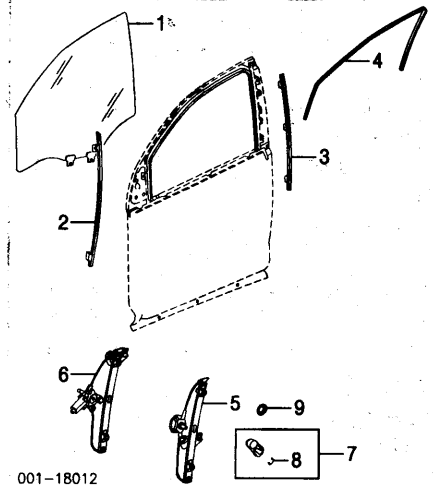
16 W/Strip, Body Side	R/L 22681250	4	47.50
17 Channel, Window	R/L 22693466-7	#3	85.00

#w/Outer Repair Panel Removed

GLASS & PARTS

Illustration Located in Next Column

1 Glass, Front Door			
Saturn (Tinted)			
2002			
To VIN 2S814515	R/L 22624314-5	1.0	99.95
From VIN 2S814515	R/L 22696796-7	1.0	99.95
2003	R/L 22696796-7	1.0	99.95
NAGS (Green)			
Standard	R/L DD10136-7GTY	1.0	1106.35
Solar	R/L DD10138-9GTY	1.0	1190.85
2 Guide, Front Glass	02 R/L 22633297-8	#2	19.95
	03 R/L 22702439-40	#2	19.95
3 Guide, Rear Glass	R/L 22629148-9	#2	13.95
4 Channel, Glass Run	R/L 22685689	#2	15.95
#w/Front Door Glass Removed			
5 Regulator, Manual	R/L 22690808-7	#3	75.00
6 Regulator & Motor, Power	R/L 22690810-09	#3	91.50
#w/Front Door Glass Removed			
7 Handle Assy, Window	R/L 22672488	1	4.95



001-18012

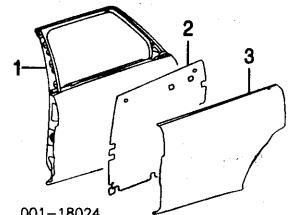
8 Clip, Handle Retaining	R/L 4168122	1.07
*Included w/Window Handle Assy		
9 Escutcheon, Handle	R/L 20529400	2.70

REAR DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Shell	R/L	1.5
Refinish Repair Panel	R/L	2.0
R&I Door Assy	R/L	9
R&I Repair Panel	R/L	#1.2
#Includes R&I/R&R Outer Belt Weatherstrip, Outside Handle & Rear Door Cladding		
Add to R&R Door Shell		
w/Pwr Windows	R/L	3

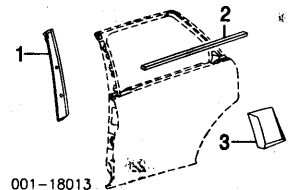


001-18024

1 Shell, Door	R 22670179	4.5	420.00
	L 22670194	4.5	420.00
2 Insulator, Door	R/L 22696961-0	#1	29.00
#w/Repair Panel Removed			
3 Panel, Repair	R/L 22670794-3	#1.2	179.00
#Includes R&I/R&R Outer Belt Weatherstrip, Outside Handle & Rear Door Cladding			

EXTERIOR TRIM

R&I Rear Window Applique	R/L	2
R&I Outer Belt Moulding	R/L	2



001-18013

1 Applique, Rear Window	R/L 22695101-0	2	18.95
Mldg Kit, Door Side-See Front Door Section			
2 Moulding, Outer Belt	02 R/L 21990785-6	2	19.95
	03 R/L 22695094-5	2	19.95
3 Panel, Rear Finish	02 R/L 22678291-2	2	29.95
	03 R/L 22699216-7	2	29.95

INTERIOR TRIM

R&I Trim Panel	R/L	3
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NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.

SATURN VUE 2002-03

INSTRUMENT PANEL Cont'd

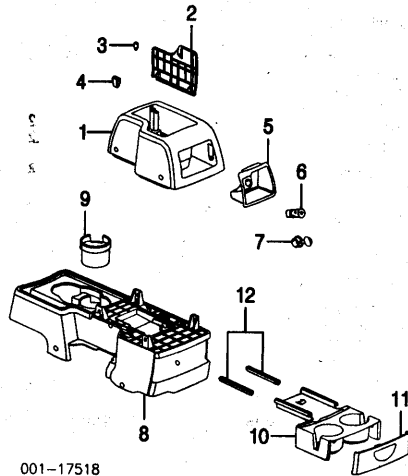
39 Door, Fuse Panel Access	R	22633096		29.95
40 Panel, Side				
Gray	R	22693554	2	79.50
Neutral	L	22693548	2	79.50
	R	22693555	2	79.50
	L	22693549	2	79.50
41 Panel, Rear Trim				
Gray	02	22693542	.1	23.95
	03	22702062	.1	23.95
Neutral	02	22693543	.1	23.95
	03	22702063	.1	23.95

CENTER CONSOLE

Use Procedure Explanation 14 with the following text.

R&I Center Console Assy 3

NOTE: All Parts in this section are included in R&I Console Storage Tray unless noted otherwise.



001-17518

1 Compartment, Front				
Gray	22691213	A	15.95	
Neutral	22691214	A	15.95	
2 Lid, Compartment				
Gray	22695561	#2	19.95	
Neutral	02 22684991	#2	19.95	
	03 22695562	#2	19.95	
3 Bumper, Compartment Lid	22691216		3.75	
4 Latch, Compartment Lid	22691215	#2	7.95	
#R&I Complete				
5 Compartment, Rear				
Gray	22677349	.1	13.95	
Neutral	22677350	.1	13.95	
6 Receptacle	1999477		3.33	
7 Cover, Receptacle	1999432		3.20	
8 Tray, Console Storage				
Gray	22695549	.8	49.95	
Neutral	22695550	.8	49.95	
9 Holder, Front Cup (2)	22687730	SC	7.95	
10 Holder, Rear Cup				
Gray	22692253	A	14.00	
Neutral	22692254	A	14.00	
11 Handle, Cup Holder				
Gray	22687737		6.95	
Neutral	22687738		6.95	
12 Track, Cup Holder	R/L 2268409		7.95	

ROCKER/PILLARS/FLOOR

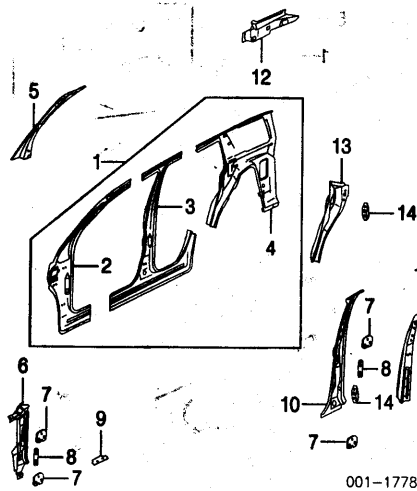
Use Procedure Explanations 14, 15 and 28 with the following text.

SHEET METAL

Refinish Side Panel Assy	R/L	4.5
Refinish Front Hinge Pillar	R/L	1.0
Refinish Center Pillar	R/L	2.0
Refinish Inner Side Rear Panel	R/L	3.0

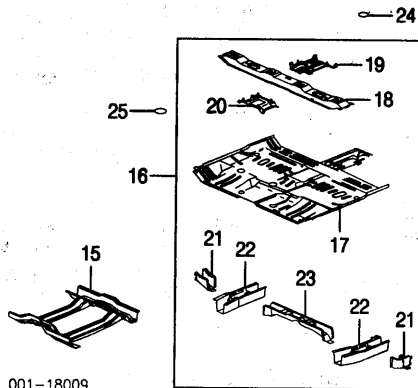
Illustration Located in Next Column

1 Panel Assy, Side	R/L	2269687-8	# 18.5	845.00
2 Pillar, Front Hinge	R/L	2269826-7	# 7.5	595.00
3 Pillar, Center	R/L	2269828-9	# 9.5	595.00
4 Panel, Inner Side Rear	R/L	2269830-1	# 6.5	675.00
#Included w/Side Panel Assy				
5 Reinf, Inner Pillar	R/L	22669855-6	1.0	69.95
6 Reinf, Front Hinge	R/L	22669861-2	# 2.0	69.95
7 Plate, Hinge Anchor (4/Side)	R/L	22667601		9.95
8 Plate, Check Link (2/Side)	R/L	22623144		13.95
9 Barrier, Pillar Sound	R	22667611		20.95



001-17785

10 Reinf, Center Pillar	L	22667612		22.95
	02 R/L	22669863-4	# 3.5	149.00
	03 R	22669863	# 3.5	149.00
	L	22667855	# 3.5	149.00
	R/L	22669853-4	# 3.5	95.00
11 Panel, Inner				
#R&I One Side Complete				
12 Reinf, Inner	R/L	22669857-8		119.90
13 Reinf, Rear Lock Pillar	R/L	22669837-8	1.0	149.95
14 Plate, Rear Striker Anchor	R/L	12450792		3.95



001-18009

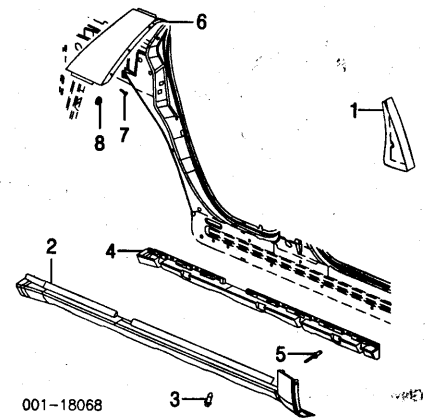
15 Bar, Front Floor Pnl	22696590	2.0	119.95
16 Panel Assy, Front Floor	22698954	#14.0	595.00
#Includes R&I Front Floor Pnl Bar, Front Inner Rails & Rear Support			
17 Panel, Front Floor	22668997		368.00
18 Bar, No.2 Cross	22695283	4.5	109.95
19 Bracket, Park Brake Lever	22668999	1.5	34.50
20 Bracket, Shift Hsg	22679637		39.95
21 Extension, No.3 Bar	R/L 22688806-7	1.0	26.95
22 Rail, Side Inner	R 22688804	# 6.0	89.95
	L 22688805	# 6.0	85.00
#Includes R&I No.3 Bar Extension			
23 Bar, No.3 Cross	22688808	3.0	109.95
#Included w/Front Floor Panel Assy			
24 Plug, Drain Hole (3)	22666614		2.70
25 Plug, Drain Hole	22665714		2.70

EXTERIOR TRIM

Refinish Trim Panel	R/L	.5
R&I Rocker Moulding	R/L	.4
R&I Trim Panel	R/L	.2

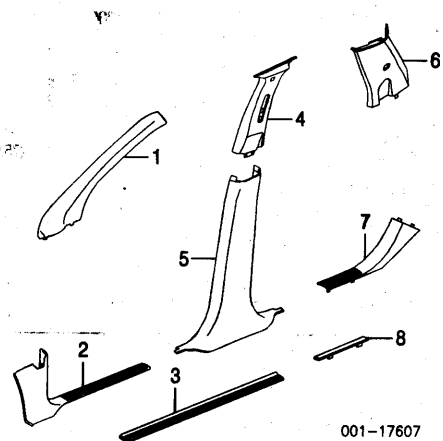
Illustration Located in Next Column

1 Applique, Front Pillar	R/L	22693216-7	2	18.95
2 Moulding, Rocker Panel	02 R/L	22668030-1	.4	140.00
	03 R/L	22699218-9	.4	140.00
3 Clip, Moulding (5/Side)	R/L	21030249	.50	
4 Support, Moulding	R/L	22668032	#.5	95.00
#Rocker Moulding Removed				
5 Rivet, Support (11/Side)	R/L	9437486	.24	
6 Panel, Trim (P)	R/L	22681740-1	2	119.95
(P) Paint to Match				
7 Bolt, Panel Retainer (3/Side)	R/L	21111249	.43	
8 Nut Retainer (3/Side)	R/L	11514517	.04	



001-18068

INTERIOR TRIM



001-17607

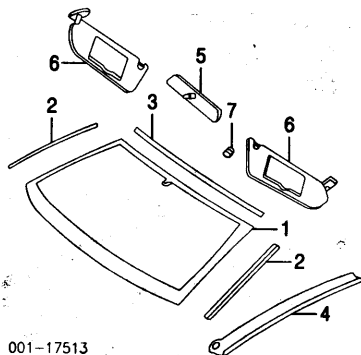
1 Midg, Front Garnish-See Windshield Section				
2 Retainer, Frt Scuff Plate				
Gray	02 R/L	22692974-5	.1	29.95
	03 R/L	22698482-1	.1	29.95
Neutral	02 R/L	22692976-7	.1	29.95
	03 R/L	22698484-3	.1	29.95
3 Plate, Front Scuff	02 R/L	21980658	.2	11.95
	03 R/L	22696198	.2	11.95
4 Midg, Center Garnish	02 R/L	22692960-1	.3	30.20
	03 R/L	22698490-9	.3	30.20
5 Panel, Lwr Trim				
Gray	02 R	22692980	#.6	36.50
	L	22692981	#.6	d36.50
Neutral	03 R/L	22698488-7	#.6	36.50
	02 R/L	22692982-3	#.6	36.50
	03 R/L	22698490-89	#.6	36.50
#Includes R&I Front Scuff Plate, Rear Scuff Plate Retainer & Ctr Upper Trim Panel				
6 Midg, Rear Garnish	02 R/L	22692964-5	.3	29.95
	03 R/L	22698494-5	.3	29.95
7 Retainer, Rear Scuff Plate				
Gray	02 R	22692986	.1	29.95
	L	22692987	.1	d29.95
Neutral	03 R/L	22698476-5	.1	29.95
	02 R/L	22692988-9	.1	29.95
	03 R/L	22698478-7	.1	29.95
8 Plate, Rear Scuff	02 R	21990660	.1	9.95
	L	22670789	.1	9.95
	03 R/L	22698196-7	.1	9.95

FRONT SEAT

R&I Seat Assy R/L .3

Illustration Located in Next Column

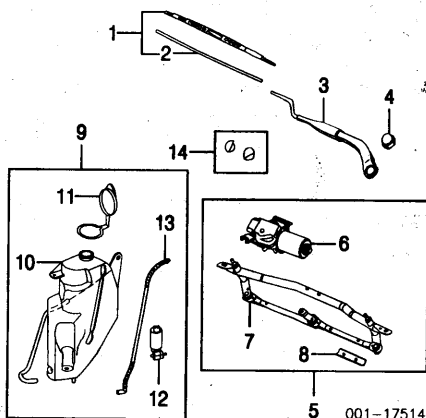
1 Seat Assy, Front				
Passenger Side Cloth				
2.2L Eng				
Gray	22701530	.3	810.00	
Neutral	22701531	.3	810.00	
3.0L Eng				
Gray	22701533	.3	875.00	
Neutral	22701534	.3	875.00	
Leather				
Gray	22701536	.3	1195.00	
Neutral	22701537	.3	1195.00	



001-17513

1 Glass, Windshield			
Saturn (Tinted)			
2002			
To VIN 2S814515	22690753	#2.5	398.00
From VIN 2S814515	22696793	#2.5	398.00
2003	22696793	#2.5	398.00
NAGS (Green)	DW01481GTY	#2.5	0.00
#Includes Clean Up Old Adhesive as Necessary			
2 Moulding, Side	R/L 22690754-5	#2.5	19.95
3 Moulding, Upper	22672628	#2.5	17.95
#Included in R&R Windshield Glass			
4 Mldg, Front Garnish	02 R/L 22692356-7	2	16.95
	03 R/L 22698502-3	2	16.95
5 Mirror, Rear View			
w/Compass	02 15093036	2	375.00
w/On-Star	03 15170977	2	375.00
	02 15093038	2	343.80
w/o On-Star	03 15170979	2	343.80
	25603373	2	33.86
w/o Compass	R/L 22659989-90	2	34.95
6 Visor, Sun			
2002	R/L 22659992		66.95
1st Design	R/L 22698282		6.95
2nd Design	R/L 22698282		6.95
2003			

WIPER SYSTEM

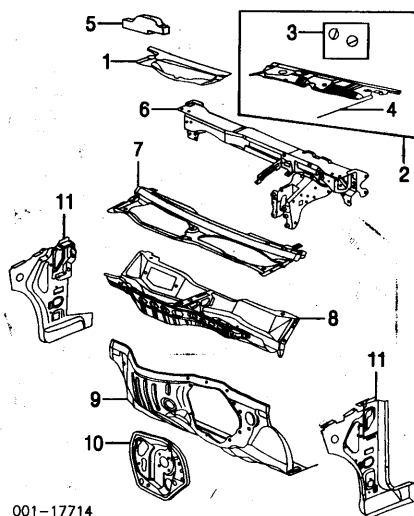


001-17514

1 Blade Assy, Wiper	02 R 22666612	#1	15.51
	L 22665041	#1	15.51
	03 R/L 22703507-8	#1	15.51
#Included in R&R Wiper Arm			
2 Insert, Blade	02 R/L 22665037	1	9.97
	03 R/L 22703502	1	9.97
#Included w/Wiper Blade Assy			
3 Arm, Wiper	02 R/L 22685209-10	2	34.50
	03 R/L 22700940-1	2	34.50
	R/L 11518557		2.95
4 Nut, Wiper Arm	02 22663180	#2	225.00
5 Link Assy, Wiper	03 22697845	#2	225.00
	22665038	#3	169.00
#w/Left Cowl Vent Grille Assy Removed			
6 Motor, Wiper	22665032		75.00
7 Frame, Link	22665039		6.95
#Included w/Wiper Link Assy			
9 Tank Assy, Washer	22697207	3	66.85
10 Tank, Washer	02 22665034	#4	39.95
	03 22701085	#4	39.95
11 Cap, Washer Tank	25731418		3.95
12 Pump, Washer	22665035	#4	29.95
#R&R Complete			
13 Hose, Washer Fluid	22691683		5.97
#Included w/Washer Tank Assy			
14 Nozzle, Washer-See Cowl & Dash Section			

COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.



001-17714

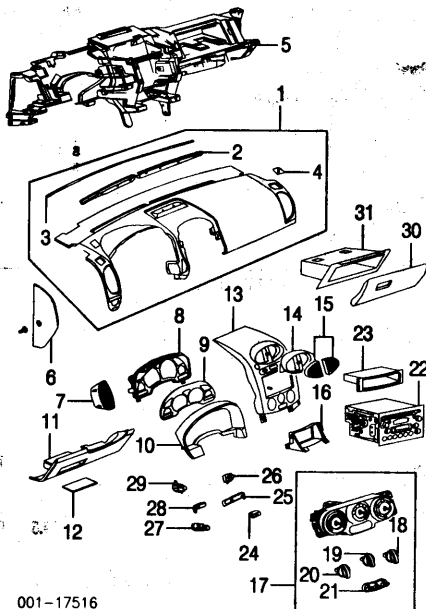
1 Grille, Right Cowl Vent	02 22688164		19.90
	03 22685946	#1	49.90
2 Grille Assy, Left Cowl Vent	02 22688163	#3	39.90
	03 22685945	#3	39.90
#Includes R&R Right Cowl Vent Grille			
3 Nozzle, Washer	22625028	#4	5.95
4 Hose, Washer	22690604	#4	9.97
#Included w/Left Cowl Vent Grille Assy			
#R&R Complete			
5 Filler, Close-Out	R/L 22690380		7.95
6 Beam, Cross Car	02 22701286	#4	0.00
	03 22702354	#4	119.50
#w/Instrument Panel Removed			
7 Panel, Upper	22688990	6.0	225.00
8 Panel, Upper Dash	22688995	#4.0	299.95
#w/Upper Dash Panel Removed			
9 Panel, Lower Dash	22688994		307.95
10 Plate, Reinforcement			
2.2L Eng			
Man Trans	22690244		79.95
Auto Trans	22690243		79.95
3.0L Eng	22690243		79.95
11 Panel, Inner	R 22688993	4.5	65.00
	L 22688998	4.5	65.00

INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

R&I Instrument Panel.....m 3.8

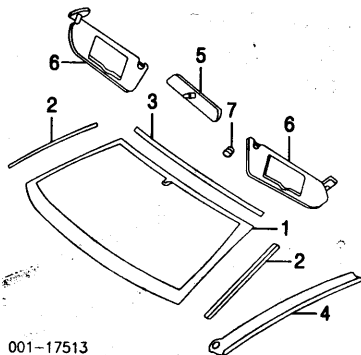
NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.



001-17516

1 Panel Assy, Instrument			
Gray	02 22696098	m 6.2	475.00
	03 22698511	m 6.2	475.00
Neutral	02 22696099	m 6.2	475.00
	03 22698512	m 6.2	475.00

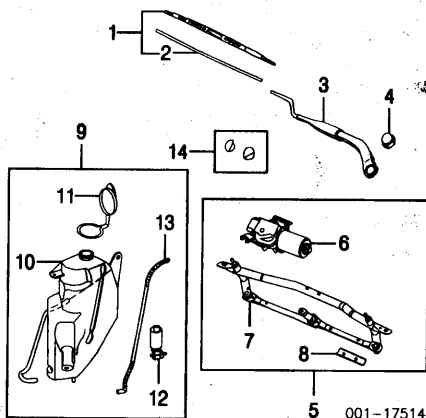
2 Grille, Defroster	(a)		
Gray	R 22690627	2	21.95
	L 22690630	2	21.95
Neutral	R 22690628	2	21.95
	L 22690631	2	21.95
(a) Non-Reusable Part			
3 Seal, Inst Panel	02 22676752		39.95
	03 22696103		39.95
4 Grille, Side Defrost	(a)		
Gray	R 22688414	2	8.95
	L 22688412	2	8.95
Neutral	R 22688415	2	8.95
	L 22688413	2	8.95
#Included w/Instrument Panel Assy			
(a) Non-Reusable Part			
5 Brkt, Instrument Panel	02 22698927		694.95
	03 22702055		94.95
6 Panel, Side Trim			
Gray	R 22633081	1	29.95
	L 22691554	1	27.95
Neutral	R 22633082	1	29.95
	L 22691555	1	27.95
7 Deflector, Outer Air			
Gray	R 22688387		13.50
	L 22688389		13.50
Neutral	R 22688388		13.50
	L 22688390		13.50
8 Cluster, Instrument		m .8	305.00
9 Lens, Instrument	21024703		71.32
10 Bezel, Cluster	21990588		49.95
11 Filler, Strg Column			
Gray	22659925	2	65.00
Neutral	22659924	2	65.00
	22675342		13.95
12 Mat, Filler	22693831		94.95
13 Bezel, Center Trim	22676694		29.95
14 Duct, Center Air	R/L 22626008-7	2	13.95
15 Deflector, Center Air			
16 Compartment, Front			
w/Heated Seats	22699697		27.95
w/o Heated Seats	22686460		27.95
17 Control Assy, A/C	22688491	m .4	130.00
18 Knob, Mode Select	22665685		49.95
19 Knob, Fan Speed	22665686		49.95
20 Knob, Temp Control	22665685		49.95
21 Switch, Blower Control	22665687		24.75
#Included w/A/C Control Assy			
22 Radio			
w/CD Player	21025330	5	290.00
w/o CD Player	21024683	5	R195.00
#Order by Application			
23 Compartment, Center	21060548		9.40
24 Switch, Traction Control	22684965		29.97
25 Switch, Fog Lamp	22684941		28.51
26 Bezel, Fog Lamp Switch	22688942		9.95
27 Bezel, Traction Control Switch	22688943		9.95
28 Switch, Hazard	22686534		13.51
29 Switch, Dimmer	22667852		9.97
30 Bezel, Accessory	02 22688944		9.95
	03 22702075		9.95
31 Door, Glove Box			
Gray	22682423	#3	85.50
Neutral	22682424	#3	85.50
Latch, Glove Box	22672011	#3	15.70
Handle, Glove Box			
Gray	22672135	#3	17.95
Neutral	22672134	#3	13.57
Cylinder, Lock (Uncoded)	21171474	#3	15.80
32 Compartment, Glove Box	22691707	#3	89.95
#R&R Complete			
33 Bezel, Lower Trim			
Man Windows	22695393	#4	27.95
Pwr Windows	22695337	#4	73.95
34 Housing, Lighter	12450043	#4	13.10
35 Retainer, Lighter Housing	1999432	#4	3.20
36 Bezel, Window Switch	R/L 2263759-8	#4	11.95
37 Switch, Window	R 22631234	#4	21.97
	L 22683504	#4	45.51
38 Seal, Shift Lever	22683450	#4	10.42
#R&R Complete			
39 Seal, Shift Lever	22695338		13.95



001-17513

1 Glass, Windshield			
Saturn (Tinted)			
2002			
To VIN 2S814515	22690753	#2.5	398.00
From VIN 2S814515	22696793	#2.5	398.00
2003	22696793	#2.5	398.00
NAGS (Green)	DW01481GTY	#2.5	0.00
#Includes Clean Up Old Adhesive as Necessary			
2 Moulding, Side	R/L 22690754-5	#2.5	19.95
3 Moulding, Upper	22672628	#2.5	17.95
#Included in R&R Windshield Glass			
4 Mldg, Front Garnish	02 R/L 22692356-7	2	16.95
	03 R/L 22698502-3	2	16.95
5 Mirror, Rear View			
w/Compass			
w/On-Star			
	02 15093036	2	375.00
	03 15170977	2	375.00
w/o On-Star			
	02 15093038	2	343.80
	03 15170979	2	343.80
w/o Compass			
	25603373	2	33.86
6 Visor, Sun	R/L 22659989-90	2	34.95
7 Support, Visor			
2002			
1st Design			
	R/L 22659992		d6.95
2nd Design			
	R/L 22698282		6.95
2003			
	R/L 22698282		6.95

WIPER SYSTEM

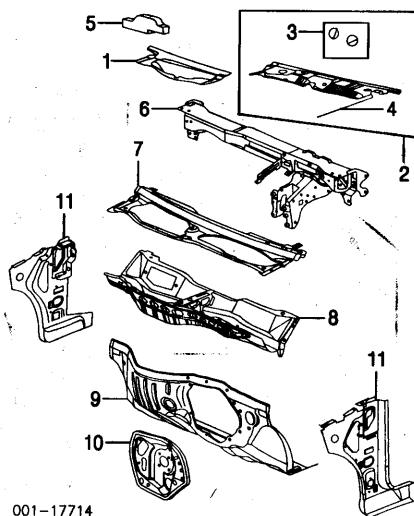


001-17514

1 Blade Assy, Wiper			
	02 R 22666612	#1	15.51
	L 22665041	#1	15.51
	03 R/L 22703507-8	#1	15.51
#Included in R&R Wiper Arm			
2 Insert, Blade	02 R/L 22665037	.1	9.97
	03 R/L 22703502	.1	9.97
#Included w/Wiper Blade Assy			
3 Arm, Wiper	02 R/L 22685209-10	2	34.50
	03 R/L 22700940-1	2	34.50
4 Nut, Wiper Arm	R/L 11518557		2.95
5 Link Assy, Wiper	02 22663180	#2	225.00
	03 22697845	#2	225.00
6 Motor, Wiper	22665038	#3	169.00
#w/Left Cowl Vent Grille Assy Removed			
7 Frame, Link	22665032		75.00
8 Plate, Wiper Motor	22665039		6.95
#Included w/Wiper Link Assy			
9 Tank Assy, Washer	22697207	.3	66.85
10 Tank, Washer	02 22685034	#4	39.95
	03 22701085	#4	39.95
11 Cap, Washer Tank	25731418		3.95
12 Pump, Washer	22665035	#4	29.95
#R&R Complete			
13 Hose, Washer Fluid	22691683		5.97
#Included w/Washer Tank Assy			
14 Nozzle, Washer-See Cowl & Dash Section			

COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.



001-17714

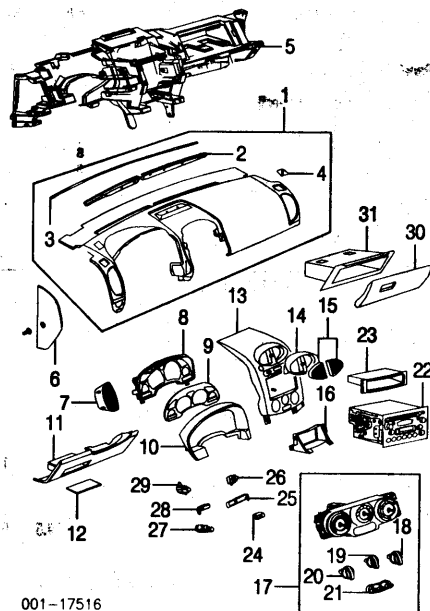
1 Grille, Right Cowl Vent			
	02 22688164	.1	49.90
	03 22685946	.1	49.90
2 Grille Assy, Left Cowl Vent			
	02 22688163	#3	39.90
	03 22685945	#3	39.90
#Includes R&R Right Cowl Vent Grille			
	22625028	#4	5.95
3 Nozzle, Washer			
	22690604	#4	9.97
4 Hose, Washer			
#Included w/Left Cowl Vent Grille Assy			
#R&R Complete			
5 Filler, Close-Out	R/L 22690380		7.95
6 Beam, Cross Car	02 22701286	#4	0.00
	03 22702354	#4	119.50
#w/Instrument Panel Removed			
7 Panel, Upper	22688990	6.0	225.00
8 Panel, Upper Dash	22688995	#4.0	299.95
#w/Upper Dash Panel Removed			
9 Panel, Lower Dash	22688994		307.95
10 Plate, Reinforcement			
2.2L Eng			
	22690244		79.95
Man Trans			
	22690243		79.95
Auto Trans			
	22690243		79.95
3.0L Eng			
	22690243		79.95
11 Panel, Inner	R 22688993	4.5	65.00
	L 22688998	4.5	65.00

INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

R&I Instrument Panel.....m 3.8

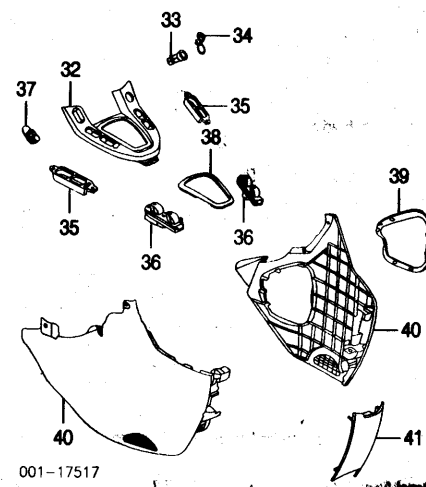
NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.



001-17516

1 Panel Assy, Instrument			
	02 22696098	m 6.2	475.00
	03 22698511	m 6.2	475.00
Neutral			
	02 22696099	m 6.2	475.00
	03 22698512	m 6.2	475.00

2 Grille, Defroster			
(a)			
	Gray	R 22690627	2 21.95
		L 22690630	2 21.95
Neutral			
		R 22690628	2 21.95
		L 22690631	2 21.95
(a) Non-Reusable Part			
3 Seal, Inst Panel			
	02 22676752		39.95
	03 22696103		39.95
4 Grille, Side Defrost			
(a)			
	Gray	R 22688414	2 8.95
		L 22688412	2 8.95
Neutral			
		R 22688415	2 8.95
		L 22688413	2 8.95
#Included w/Instrument Panel Assy			
(a) Non-Reusable Part			
5 Brkt, Instrument Panel			
	02 22698927		d94.95
	03 22702055		94.95
6 Panel, Side Trim			
	Gray	R 22633081	.1 29.95
		L 22691554	.1 27.95
Neutral			
		R 22633082	.1 29.95
		L 22691555	.1 27.95
7 Deflector, Outer Air			
Gray			
	R 22688387		13.50
	L 22688389		13.50
Neutral			
	R 22688388		13.50
	L 22688390		13.50
8 Cluster, Instrument			
	Lens, Instrument	21024703	m .8 305.00
9 Bezel, Cluster			
	21905088		49.95
11 Filler, Strg Column			
	Gray	22659925	2 65.00
	Neutral	22659924	2 65.00
12 Mat, Filler			
		22675342	13.95
13 Bezel, Center Trim			
		22693831	.4 94.95
14 Duct, Center Air			
		22676694	29.95
15 Deflector, Center Air			
	R/L 22626008-7	2	13.95
16 Compartment, Front			
		22695697	27.95
w/Heated Seats			
		22686460	27.95
w/o Heated Seats			
		22698491	m .4 130.00
17 Control Assy, A/C			
		22665685	49.95
18 Knob, Mode Select			
		22665686	49.95
19 Knob, Fan Speed			
		22665685	49.95
20 Knob, Temp Control			
		22665687	49.95
21 Switch, Blower Control			
		22665687	24.75
#Included w/A/C Control Assy			
22 Radio			
	w/CD Player	21025330	.5 290.00
	w/o CD Player	21024683	.5 R195.00
#Order by Application			
23 Compartment, Center			
		21060548	9.40
24 Switch, Traction Control			
		22684965	29.97
25 Switch, Fog Lamp			
		22684941	28.51
26 Bezel, Fog Lamp Switch			
		22688942	9.95
27 Bezel, Traction Control Switch			
		22688943	9.95
28 Switch, Hazard			
		22686534	13.51
29 Switch, Dimmer			
		22667852	9.97
30 Bezel, Accessory			
		02 22688944	9.95
		03 22702075	9.95
31 Door, Glove Box			
	Gray	22682423	#3 85.50
	Neutral	22682424	#3 85.50
Latch, Glove Box			
		22672011	#3 15.70
Handle, Glove Box			
	Gray	22672135	#3 17.95
	Neutral	22672134	#3 13.57
Cylinder, Lock (Uncoded)			
		21171474	#3 15.80
31 Compartment, Glove Box			
		22691707	#3 89.95
#R&R Complete			



001-17517

32 Bezel, Lower Trim			
	Man Windows	22695393	#4 27.95
	Pwr Windows	22695337	#4 73.95
33 Housing, Lighter			
		12450043	#4 13.10
34 Retainer, Lighter Housing			
		1999432	#4 3.20
35 Bezel, Window Switch			
	R/L 22676759-8	#4	11.95
36 Switch, Window			
	R 22631234	#4	21.97
	L 22683504	#4	45.51
37 Switch, Mirror			
		22683450	#4 10.42
#R&R Complete			
38 Seal, Shift Lever			
		22695338	13.95

SATURN VUE 2002-03

INSTRUMENT PANEL Cont'd

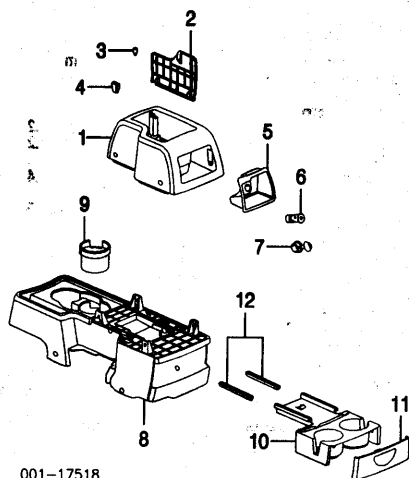
39 Door, Fuse Panel Access	R 22633096		29.95
40 Panel, Side			
Gray	R 22693554	2	79.50
Neutral	L 22693548	2	79.50
	R 22693555	2	79.50
	L 22693549	2	79.50
41 Panel, Rear Trim			
Gray	02 22693542	.1	23.95
	03 22702062	.1	23.95
Neutral	02 22693543	.1	23.95
	03 22702063	.1	23.95

CENTER CONSOLE

Use Procedure Explanation 14 with the following text.

R&I Center Console Assy 3

NOTE: All Parts in this section are included in R&I Console Storage Tray unless noted otherwise.



1 Compartment, Front			
Gray	22691213	4	15.95
Neutral	22691214	4	15.95
2 Lid, Compartment			
Gray	22695561	#2	19.95
Neutral	02 22684991	#2	19.95
	03 22695562	#2	19.95
3 Bumper, Compartment Lid	22691215	3.75	
4 Latch, Compartment Lid		#2	7.95
#R&I Complete			
5 Compartment, Rear			
Gray	22677349	.1	13.95
Neutral	22677350	.1	13.95
6 Receptacle	1999477	3.33	
7 Cover, Receptacle	1999432	3.20	
8 Tray, Console Storage]			
Gray	22695549	.8	49.95
Neutral	22695550	.8	49.95
(Order by Application			
9 Holder, Front Cup (2)	22687730	7.95	
10 Holder, Rear Cup			
Gray	22692253	4	14.00
Neutral	22692254	4	14.00
11 Handle, Cup Holder			
Gray	22687737	6.95	
Neutral	22687738	6.95	
12 Track, Cup Holder	R/L 22628409	7.95	

ROCKER/PILLARS/FLOOR

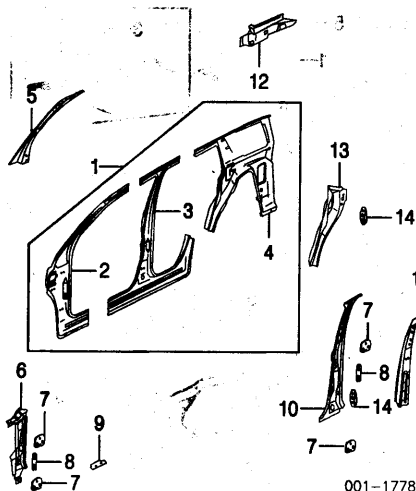
Use Procedure Explanations 14, 15 and 28 with the following text.

SHEET METAL

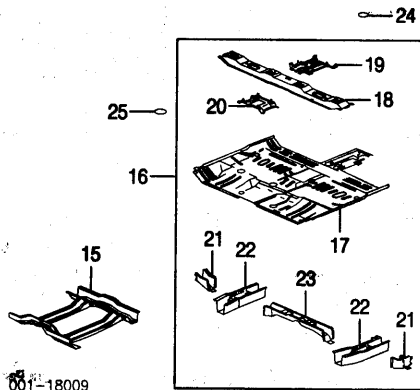
Refinish Side Panel Assy.....	R/L	4.5
Refinish Front Hinge Pillar.....	R/L	1.0
Refinish Center Pillar.....	R/L	2.0
Refinish Inner Side Rear Panel.....	R/L	3.0

Illustration Located in Next Column

1 Panel Assy, Side	R/L 22679687-8	\$ 18.5	845.00
2 Pillar, Front Hinge]	R/L 22679826-7	\$ 7.5	595.00
3 Pillar, Center]	R/L 22679828-9	\$ 9.5	595.00
4 Panel, Inner Side Rear]	R/L 22679830-1	6.5	675.00
(Included w/Side Panel Assy			
5 Reinf, Inner Pillar	R/L 22669855-6	1.0	69.95
6 Reinf, Front Hinge	R/L 22669861-2	\$ 2.0	69.95
7 Plate, Hinge Anchor (4/Side)	R/L 22667601		9.95
8 Plate, Check Link (2/Side)	R/L 22623144		13.95
9 Barrier, Pillar Sound	R 22667611		20.95



10 Reinf, Center Pillar	02 R/L 22667612		22.95
	03 R/L 22669863-4	\$ #3.5	149.00
	R/L 22669863	\$ #3.5	149.00
	L 22697855	\$ #3.5	149.00
11 Panel, Inner	R/L 22669853-4	\$ #3.5	95.00
#R&I One Side Complete			
12 Reinf, Inner	R/L 22669857-8	1.0	119.90
13 Reinf, Rear Lock Pillar	R/L 22669837-8		149.95
14 Plate, Rear Striker Anchor	R/L 12450792		3.95



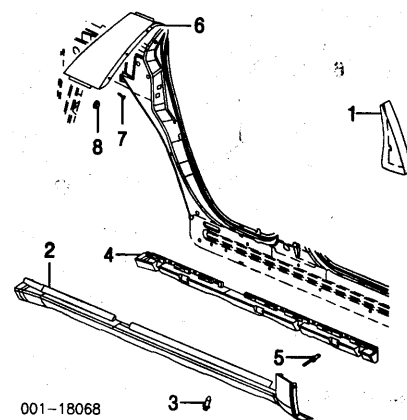
15 Bar, Front Floor Pin	22696590	2.0	119.95
16 Panel Assy, Front Floor	22698954	\$ #14.0	595.00
#Includes R&I Front Floor Pin Bar, Front Inner Rails & Rear Support			
17 Panel, Front Floor]	22668997		368.00
18 Bar, No.2 Cross]	22695283	4.5	109.95
19 Bracket, Park Brake Lever]	22668999	1.5	34.50
20 Bracket, Shift Hsg]	22679637		39.95
21 Extension, No.3 Bar]	R/L 22688806-7	1.0	26.95
22 Rail, Side Inner]	R 22688804	\$ #6.0	89.95
	L 22688805	\$ #6.0	85.00
#Includes R&I No.3 Bar Extension			
23 Bar, No.3 Cross]	22688808	3.0	109.95
(Included w/Front Floor Panel Assy			
24 Plug, Drain Hole (3)	22666614		2.70
25 Plug, Drain Hole	22665714		2.70

EXTERIOR TRIM

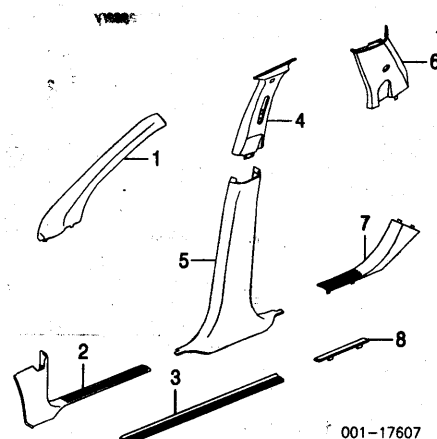
Refinish Trim Panel.....	R/L	5
R&I Rocker Moulding.....	R/L	4
R&I Trim Panel.....	R/L	2

Illustration Located in Next Column

1 Applique, Front Pillar	R/L 22693216-7	2	18.95
2 Moulding, Rocker Panel	02 R/L 22668030-1	4	140.00
	03 R/L 22693218-9	4	140.00
3 Clip, Moulding (5/Side)	R/L 21030249		.50
4 Support, Moulding	R/L 22668032	\$ 1	95.00
#w/Rocker Moulding Removed			
5 Rivet, Support (11/Side)	R/L 9437486		.24
6 Panel, Trim (P)	R/L 22681740-1	2	119.95
(P) Paint to Match			
7 Bolt, Panel Retainer (3/Side)	R/L 21111249		.43
8 Nut Retainer (3/Side)	R/L 11514517		.04



INTERIOR TRIM



1 Midg, Front Garnish-See Windshield Section			
2 Retainer, Frt Scuff Plate			
Gray	02 R/L 22692974-5	.1	29.95
Neutral	03 R/L 22698482-1	.1	29.95
	02 R/L 22692976-7	.1	29.95
	03 R/L 22698484-3	.1	29.95
3 Plate, Front Scuff	02 R/L 21990658	.2	11.95
	03 R/L 22698198	.2	11.95
4 Midg, Center Garnish	02 R/L 22692960-1	.3	30.20
	03 R/L 22698498-9		30.20
5 Panel, Lwr Trim			
Gray	02 R 22692980	#6	36.50
	L 22692981	#6	d36.50
Neutral	03 R/L 22698488-7	#6	36.50
	02 R/L 22692982-3	#6	36.50
	03 R/L 22698490-89	#6	36.50
#Includes R&I Front Scuff Plate, Rear Scuff Plate Retainer & Ctr Upper Trim Panel			
6 Midg, Rear Garnish	02 R/L 22692964-5	.3	29.95
	03 R/L 22698494-5	.3	29.95
7 Retainer, Rear Scuff Plate			
Gray	02 R 22692986	.1	29.95
	L 22692987	.1	d29.95
Neutral	03 R/L 22698478-5	.1	29.95
	02 R/L 22692988-9	.1	29.95
	03 R/L 22698478-7	.1	29.95
8 Plate, Rear Scuff	02 R 21990660	.1	9.95
	L 22670789	.1	9.95
	03 R/L 22698196-7	.1	9.95

FRONT SEAT

R&I Seat Assy..... R/L 3

Illustration Located in Next Column

1 Seat Assy, Front			
Passenger Side			
Cloth			
2.2L Eng			
Gray	22701530	3	810.00
Neutral	22701531	3	810.00
3.0L Eng			
Gray	22701533	3	875.00
Neutral	22701534	3	875.00
Leather			
Gray	22701536	3	1195.00
Neutral	22701537	3	1195.00